

# Notice of variation with introductory note

Environmental Permitting (England & Wales) Regulations 2016

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**Tradebe Healthcare National Limited**

**Wrexham Clinical Waste Treatment  
Facility (Incinerator)  
Marlborough Road  
Wrexham Industrial Estate  
Wrexham  
LL13 9RJ**

Variation number

**EPR/WP3836ZF/V003**

Permit number

**EPR/WP3836ZF**

# Wrexham Clinical Waste Treatment Facility (Incinerator) Permit number EPR/WP3836ZF

## Introductory note

### This introductory note does not form a part of the notice

The following notice gives notice of the variation of an environmental permit.

This variation is an administrative variation requested by the operator to add European Waste Code input types 16 03 03, 16 03 04, 16 03 05, 16 03 06, 18 02 01, 19 02 09 & 19 02 10 to Permitted Waste Types table. These Waste types were previously permitted in the original permit but were removed following a regulator led variation in 12/05/11.

The schedules specify the changes made to the original permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

<b>Status log of the permit</b>		
<b>Description</b>	<b>Date</b>	<b>Comments</b>
Application AP3538SM (EPR/AP3538SM/A001)	Duly made 21/03/05	
Additional information received	06/09/05	
Additional information received	08/12/05	
Permit determined (EPR/AP3538SM)	14/12/05	
Variation application GP3335MA (EPR/AP3538SM/V002)	Duly Made 17/10/06	
Variation Notice issued (EPR/AP3538SM)	15/12/06	
Variation Notice VP3739XC issued (EPR/AP3538SM)	22/01/08	
Application EPR/MP3239FQ/T001 (full transfer of permit AP3538SM)	Duly Made 13/04/11	Application to transfer the permit in full to SITA UK Limited.
Transfer determined EPR/MP3239FQ	12/05/11	Full transfer of permit complete.
Variation application EPR/MP3239FQ/V002	Duly made 12/05/11	Application to vary the permit

Application EPR/WP3836ZF/T001 (full transfer of permit EPR/MP3239FQ)	Duly made 04/02/13	Application to transfer the permit in full to Polkacrest Limited.
Transfer determined EPR/WP3836ZF/T001	04/03/13	Full transfer of permit complete.
Notified of change of company name	17/12/14	Name changed to Tradebe Healthcare National Limited
Variation issued EPR/WP3836ZF	14/01/14	Varied permit issued to Tradebe Healthcare National Limited
Notified of amendment to terms of the existing permit EPR/WP3836ZF/V003	09/03/17	The addition to the existing permit of European Waste Code input types 16 03 03, 16 03 04, 16 03 05, 16 03 06, 18 02 01, 19 02 09 & 19 02 10 to Permitted Waste Types table.
Variation issued EPR/3836ZF/V003	26/06/2017	Varied permit issued to Tradebe Healthcare National Limited

End of introductory note

## Notice of variation

Environmental Permitting (England and Wales) Regulations 2016

The Natural Resources Body for Wales (“Natural Resources Wales”) in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

Permit number  
**EPR/WP3836ZF**

issued to:  
**Tradebe Healthcare National Limited** (“the operator”)

whose registered office is

**Atlas House Third Avenue  
Globe Park  
Marlow  
SL7 1EY  
Buckinghamshire**

company registration number **03882534**

to operate a regulated facility at

**Wrexham Clinical Waste Treatment Facility (Incinerator)  
Marlborough Road  
Wrexham Industrial Estate  
Wrexham  
LL13 9RJ**

to the extent set out in the schedules.

The notice shall take effect from 26/06/2017.

Signed

Date

<b>Stephen Attwood</b>	<b>2606/2017</b>
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Authorised on behalf of Natural Resources Wales

### **Schedule 1 – conditions to be deleted**

None

### **Schedule 2 – conditions to be amended**

The following conditions are amended as detailed, as a result of the application made by the operator

List of Permitted Wastes as referenced by condition 2.1.3 is amended as follows

European Waste Code “16 03 03 inorganic wastes containing hazardous substances” has been added.

European Waste Code “16 03 04 inorganic wastes other than those mentioned in 16 03 03” has been added.

European Waste Code “16 03 05 organic wastes containing hazardous substances” has been added.

European Waste Code “16 03 06 organic wastes other than those mentioned in 16 03 05” has been added.

European Waste Code “18 01 01 *sharps (except 18 01 03)*” has been added.

European Waste Code “18 02 01 *sharps (except 18 02 02)*” has been added.

European Waste Code “19 02 09 solid combustible wastes containing hazardous substances” has been added.

European Waste Code “19 02 10 combustible wastes other than those mentioned in 19 02 08 and 19 02 09” has been added.

Permitted Waste Types		
Waste type as defined in Table 2.1.2	European Waste Catalogue Number (where available) or other specification	Description
Waste from human and animal health care and/or research	18 01 01 <i>sharps (except 18 01 03)</i>	Clinical waste category -- infectious waste, suitable for alternative treatment.
	18 01 03* - wastes whose collection and disposal is subject to special requirements in order to prevent infections	
	18 02 01 sharps (except 18 02 02)	
Waste from human and animal health care and/or research	18 02 02* - wastes whose collection and disposal is subject to special requirements in order to prevent infections	Clinical waste category -- infectious waste containing or contaminated with chemicals
	18 01 03* and 18 01 06*/07,	
	18 02 02* and 18 02 05*/06	
Waste from human and animal health care and/or research	18 01 06* and 18 01 02/03*,	Clinical waste category - Chemically preserved anatomical waste.
	18 02 05* and 18 02 02*/03	
	18 01 03* or 18 02 02*	
Sharps	18 01 02, 18 01 04 (excluding plaster casts and other gypsum wastes) or 18 02 03	Anatomical waste (non-clinical waste only)
	18 01 03*,	
	18 02 02*	
Sharps	20 01 99	Sharps from non-healthcare related activities only
	18 01 03* and 18 01 09,	Medicinally contaminated sharps (not cytotoxic and cytostatic)
18 02 02* and 18 02 08,		
Sharps and waste medicines and chemicals	18 01 03* and 18 01 08*,	Cytotoxic and cytostatic contaminated sharps
	18 02 02* and 18 02 07*	
Waste medicines and chemicals	18 01 08* – cytotoxic and cytostatic medicines	Waste medicines (including out of date or out of specification medicines)
	18 01 09 – medicines other than those mentioned in 18 01 08*	
	18 02 07* – cytotoxic and cytostatic medicines	
	18 02 08 – medicines other than those mentioned in 18 02 07	
	19 02 09 solid combustible wastes containing hazardous substances	
	19 02 10 combustible wastes other than those mentioned in 19 02 08 and 19 02 09	

Derogation from NRW that plaster casts and gypsum waste described as 180104 can be treated (email dated 16/12/15)

	20 01 31* – cytotoxic and cytostatic medicines 20 01 32 – medicines other than those mentioned in 20 01 31	Waste medicines (separate fractions collected from or returned from households)
	18 01 06* - chemicals consisting of or containing dangerous substances 18 02 05* - chemicals consisting of or containing dangerous substances 18 01 07 - chemicals other than those mentioned in 18 01 06 18 02 06 - chemicals other than those mentioned in 18 02 05	Waste chemicals (excluding photochemicals)
	07 05 13* - solid wastes containing dangerous substances 07 05 14 - solid wastes other than those mentioned in 07 05 13 16 03 03 - inorganic wastes containing hazardous substances 16 03 04 inorganic wastes other than those mentioned in 16 03 03 16 03 05 organic wastes containing hazardous substances 16 03 06 organic wastes other than those mentioned in 16 03 05	Wastes (other than medicines) from pharmaceutical manufacture
Waste from agriculture, horticulture and food preparation and processing	02 01 02 -animal tissue waste 02 01 03 -plant tissue	Waste from agriculture, food preparation and processing
Impounded/condemned foodstuffs	02 02 02 – animal tissue waste 02 02 03 – material unsuitable for consumption or processing 02 03 04 – materials unsuitable for consumption or processing 02 05 01 - materials unsuitable for consumption or processing 02 06 01 – materials unsuitable for consumption or processing	Waste from agriculture, food preparation and processing
Discarded packaging, absorbents and filter materials associated with permitted wastes	15 01 01 - paper and cardboard packaging 15 01 02 - plastic packaging 15 01 05 - composite packaging 15 01 06 - mixed packaging 15 01 09 - textile packaging 15 01 10* - packaging containing residues of or contaminated by dangerous substances 15 02 02 absorbents, filter materials etc. contaminated by dangerous substances 15 02 03 absorbents, filter materials etc.	Waste packaging and absorbents
Scene of crime/accident materials	16 01 21* - hazardous components other than those mentioned in 16 01 07 to 16 01 11 and 16 01 13 and 16 01 14	Confiscated/confidential material

Confidential material	16 02 14 - discarded equipment other than those mentioned in 16 02 09 to 16 02 13 20 01 01 paper and cardboard 20 01 10 clothes	Confiscated/confidential material
Wastes from alternative treatment processes treating healthcare wastes	19 02 03 – premixed wastes composed only of non-hazardous wastes (if landfilling not possible) 19 02 04* – premixed wastes composed of at least one hazardous waste (process failure waste)	Waste from physico/chemical treatments of waste
Prohibited plants and invasive and injurious weeds	20 02 01 biodegradable waste	Waste from agriculture, food preparation and processing
Substances and goods seized/confiscated by police/customs	20 01 99 other fractions not specified	Confiscated/confidential material
Animal faeces collected from parks/gardens	20 02 01 biodegradable waste	Waste from agriculture, food preparation and processing
Municipal wastes (household waste and similar commercial, industrial and institutional wastes) including separately collected fractions	20 01 99 other fractions not otherwise specified	Separately collected fractions of municipal clinical waste (not arising from healthcare and/or related research i.e. not including waste from natal care, diagnosis, treatment or prevention of disease) which is subject to special requirements in order to prevent infection). Fractions comprising only of non-clinical human and animal offensive/hygiene waste (not arising from healthcare and/or related research i.e. not including waste from natal care, diagnosis, treatment or prevention of disease) which is not subject to special requirements in order to prevent infection) <sup>1</sup>

### Schedule 3 – conditions to be added

None.



# Notice of variation with introductory note

The Environmental Permitting (England & Wales) Regulations 2010

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Tradebe Healthcare National Limited

Wrexham Clinical Waste Treatment  
Facility (Incinerator)  
Marlborough Road  
Wrexham Industrial Estate  
Wrexham  
LL13 9RJ

Variation application number  
EPR/WP3836ZF/V002

Permit number  
EPR/WP3836ZF

**Wrexham Clinical Waste Treatment Facility  
(Incinerator)  
Permit number EPR/WP3836ZF**

**Introductory note**

**This introductory note does not form a part of the notice**

The following notice gives notice of the variation of an environmental permit.

This administrative variation changes the company name from Sita Healthcare Limited to Tradebe Healthcare National Limited following a change of company name registered with Companies House on 24<sup>th</sup> October 2014. The company registration number remains unchanged.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

<b>Status log of the permit</b>		
<b>Description</b>	<b>Date</b>	<b>Comments</b>
Application AP3538SM (EPR/AP3538SM/A001)	Duly made 21/03/05	
Additional information received	06/09/05	
Additional information received	08/12/05	
Permit determined (EPR/AP3538SM)	14/12/05	
Variation application GP3335MA (EPR/AP3538SM/V002)	Duly Made 17/10/06	
Variation Notice issued (EPR/AP3538SM)	15/12/06	
Variation Notice VP3739XC issued (EPR/AP3538SM)	22/01/08	
Application EPR/MP3239FQ/T001 (full transfer of permit AP3538SM)	Duly Made 13/04/11	Application to transfer the permit in full to SITA UK Limited.
Transfer determined EPR/MP3239FQ	12/05/11	Full transfer of permit complete.
Variation application EPR/MP3239FQ/V002	Duly made 12/05/11	Application to vary the permit
Application EPR/WP3836ZF/T001 (full transfer of permit EPR/MP3239FQ)	Duly made 04/02/13	Application to transfer the permit in full to Polkacrest Limited.
Transfer determined EPR/WP3836ZF/T001	04/03/13	Full transfer of permit complete.
Notified of change of company name	17/12/14	Name changed to Tradebe Healthcare National Limited
Variation issued EPR/WP3836ZF	14/01/14	Varied permit issued to Tradebe Healthcare National Limited

End of introductory note

## Notice of variation

The Environmental Permitting (England and Wales) Regulations 2010

The Natural Resources Body for Wales (“Natural Resources Wales”) in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2010 varies

Permit number  
**EPR/WP3836ZF**

issued to  
**Tradebe Healthcare National Limited** (“the operator”)

whose registered office is  
**Atlas House Third Avenue  
Globe Park  
Marlow  
SL7 1EY  
Buckinghamshire**

company registration number **03882534**

to operate a regulated facility at  
**Wrexham Clinical Waste Treatment Facility (Incinerator)  
Marlborough Road  
Wrexham Industrial Estate  
Wrexham  
LL13 9RJ**

as follows

On the permit page the name of the operator is changed from Sita Healthcare Limited to Tradebe Healthcare National Limited

The notice shall take effect from 14/01/2014

Name

Date

	<b>14 Jan 2015</b>
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Eirian Macdonald  
Authorised on behalf of Natural Resources Wales

# Notice of variation with introductory note

Environmental Permitting (England & Wales) Regulations 2010

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SITA UK Limited

Wrexham Clinical Waste Incinerator  
Marlborough Road  
Wrexham Industrial Estate  
Wrexham  
LL13 9RJ

Variation application number

EPR/MP3239FQ/V002

Permit number

EPR/MP3239FQ

# **Wrexham Clinical Waste Incinerator**

## **Permit number EPR/MP3239FQ**

### **Introductory note**

#### **This introductory note does not form a part of the notice**

The following notice gives notice of the variation of an environmental permit.

In accordance with the operator's application this variation changes the emission limit value for CO from 100 mg/m<sup>3</sup> (½-hour average) to 150 mg/m<sup>3</sup> (95% of all 10-minute averages in any 24-hour period).

As a result of the Environment Agency initiated variation, Schedule 6 – List of Permitted Wastes has been amended by the Environment Agency. The references to HSAC A to E groups have been removed and replaced by the references to clinical and non-clinical waste in accordance with the updated guidance on Safe Management of Healthcare Waste, Version 1.0. Most of the EWC codes ending - 99 have been removed from the permit and the remaining ones have a more specific description. Three new improvement requirements regarding waste acceptance procedures have been added and the complied conditions removed. The new conditions bring the permit up to date and ensure it conforms with the requirements set in the revised Environment Agency Guidance Document EPR 5.07 on Clinical Waste.

The schedules specify the changes made to the original permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

<b>Status log of the permit</b>		
<b>Description</b>	<b>Date</b>	<b>Comments</b>
Application AP3538SM (EPR/AP3538SM/A001)	Duly made 21/03/05	
Additional information received	06/09/05	
Additional information received	08/12/05	
Permit determined (EPR/AP3538SM)	14/12/05	
Variation application GP3335MA (EPR/AP3538SM/V002)	Duly Made 17/10/06	
Variation Notice issued (EPR/AP3538SM)	15/12/06	
Variation Notice VP3739XC issued (EPR/AP3538SM)	22/01/08	
Application EPR/MP3239FQ/T001 (full transfer of permit AP3538SM)	Duly Made 13/04/11	Application to transfer the permit in full to SITA UK Limited.
Transfer determined EPR/MP3239FQ	12/05/11	Full transfer of permit complete.
Variation application EPR/MP3239FQ/V002	Duly made 12/05/11	Application to vary the permit
Variation determined EPR/MP3239FQ	20/10/11	Varied permit issued.

End of introductory note

## Notice of variation

Environmental Permitting (England and Wales) Regulations 2010

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2010 varies

**Permit number**  
**EPR/MP3239FQ**

**issued to:**  
**SITA UK Limited ("the operator")**

whose registered office is

**SITA House**  
**Grenfell Road**  
**Maidenhead**  
**Berkshire**  
**SL6 1ES**

company registration number 02291198

to operate a regulated facility at

**Wrexham Clinical Waste Incinerator**  
**Marlborough Road**  
**Wrexham Industrial Estate**  
**Wrexham**  
**LL13 9RJ**

to the extent set out in the schedules.

The notice shall take effect from 21/10/2011.

Name	Date
<b>Thomas Ruffell</b>	<b>20/10/2011</b>

Authorised on behalf of the Environment Agency



**Schedule 1 – conditions to be deleted**

None

**Schedule 2 – conditions to be amended**

The following conditions are amended as a result of the application made by the operator.

Table 2.1.1 as referenced by condition 2.1.1 is amended as follows.

<b>Table 2.1.1: Operating techniques</b>		
<b>Description</b>	<b>Parts</b>	<b>Date Received</b>
Application	Information found in sections 2.1 and 2.2 of the main application	21/03/05
Request for further information	Information on process for disposal of fluids arising from the walking floor in feed	08/12/05
Request for further information	Information relating to compliance with WID with regard to emissions and monitoring	06/09/05
Application for variation GP3335MA	All	15/09/06
Variation Application	Section C2 of the application, and associated appendices	10/12/07
Application for variation EPR/MP3239FQ/V002	All	12/05/11

Table 2.2.2 as referenced by condition 2.2.1.3 is amended as follows.

**Table 2.2.2 : Emission limits to air and monitoring during normal operation**

<b>Emission point reference</b>	<b>Parameter</b>	<b>Limit (including Reference Period)<sup>1</sup></b>	<b>Monitoring frequency</b>	<b>Monitoring method</b>
A1	Particulate matter	30 mg/m <sup>3</sup> ½-hr average	Continuous measurement	BS EN 13284-2 <sup>6 8</sup>
A1	Particulate matter	10 mg/m <sup>3</sup> daily average	Continuous measurement	BS EN 13284-2 <sup>6 8</sup>
A1	Particulate matter	20 mg/m <sup>3</sup> periodic over minimum 1-hour period	Bi-annual	BS EN 13284-1
A1	Total Organic Carbon (TOC)	20 mg/m <sup>3</sup> ½-hr average	Continuous measurement	BS EN 12619 <sup>6 8</sup>
A1	Total Organic Carbon (TOC)	10 mg/m <sup>3</sup> daily average	Continuous measurement	BS EN 12619 <sup>6 8</sup>
A1	Total Organic Carbon (TOC)	20 mg/m <sup>3</sup> periodic over minimum 1-hour period	Bi-annual	BS EN 12619
A1	Hydrogen chloride	60 mg/m <sup>3</sup> ½-hr average	Continuous measurement	MCERTS certified instruments <sup>7 9</sup>
A1	Hydrogen chloride	10 mg/m <sup>3</sup> daily average	Continuous measurement	MCERTS certified instruments <sup>7 9</sup>
A1	Hydrogen chloride	30 mg/m <sup>3</sup> periodic over minimum 1-hour period	Bi-annual <sup>10</sup>	BS EN 1911
A1	Hydrogen fluoride	2 mg/m <sup>3</sup> periodic over minimum 1-hour period	Bi-annual	BS EN 1911
A1	Carbon monoxide	150 mg/m <sup>3</sup> 95% of all 10-minute averages in any 24-hour period	Continuous measurement	ISO 12039 <sup>4 8</sup>
A1	Carbon monoxide	50 mg/m <sup>3</sup> daily average	Continuous measurement	ISO 12039 <sup>4 8</sup>
A1	Carbon monoxide	100 mg/m <sup>3</sup> periodic over minimum 4 hour period, data to be reported as ½-hour averages	Bi-annual	ISO 12039
A1	Sulphur	200 mg/m <sup>3</sup>	Continuous	BS ISO 11632 <sup>5 8</sup>

**Table 2.2.2 : Emission limits to air and monitoring during normal operation**

<b>Emission point reference</b>	<b>Parameter</b>	<b>Limit (including Reference Period)<sup>1</sup></b>	<b>Monitoring frequency</b>	<b>Monitoring method</b>
	dioxide	½-hr average	measurement	
A1	Sulphur dioxide	50 mg/m <sup>3</sup> daily average	Continuous measurement	BS ISO 11632 <sup>5 8</sup>
A1	Sulphur dioxide	200 mg/m <sup>3</sup> periodic over minimum 4 hour period, data to be reported as ½ hour averages	Bi-annual	BS ISO 11632 <sup>5 8</sup>
A1	Oxides of nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> ) <sup>12</sup>	400 mg/m <sup>3</sup> daily average	Continuous measurement	ISO 10849 <sup>5 8</sup>
A1	Oxides of nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> ) <sup>12</sup>	400 mg/m <sup>3</sup> periodic over minimum 4 hour period, data to be reported as ½ hour averages	Bi-annual	ISO 10849
A1	Cadmium & thallium and their compounds (total) <sup>2</sup>	0.05 mg/m <sup>3</sup> periodic over minimum 30 minute, maximum 8 hour period	Bi-annual	BS EN 14385
A1	Mercury and its compounds <sup>2</sup>	0.05 mg/m <sup>3</sup> periodic over minimum 30 minute, maximum 8 hour period	Bi-annual	BS EN 13211
A1	Sb, As, Pb, Cr, Co, Cu, Mn, Ni and V and their compounds (total) <sup>2</sup>	0.5 mg/m <sup>3</sup> periodic over minimum 30 minute, maximum 8 hour period	Bi-annual	BS EN 14385
A1	Dioxins / furans (I-TEQ)	0.1 ng/m <sup>3</sup> periodic over minimum 6 hours, maximum 8 hour period <sup>3</sup>	Bi-annual	BS EN 1948

Note 1: See Section 6 for reference conditions

Note 2: Metals include gaseous, vapour and solid phases as well as their compounds (expressed as the metal or the sum of the metals as specified). Sb, As, Pb, Cr, Co, Cu, Mn, Ni and V mean antimony, arsenic, lead, chromium, cobalt, copper, manganese, nickel and vanadium respectively.

Note 3: The I-TEQ sum of the equivalence factors to be reported as a range based on: All congeners less than the detection limit assumed to be zero as a minimum, and all congeners less than the detection limit assumed to be at the detection limit as a maximum.

Note 4: The Continuous Emission Monitors used shall be such that the values of the 95% confidence intervals of a single measured result at the daily emission limit value shall not exceed 10%. Valid half-hourly average values shall be determined within the effective operating time (excluding the start-up and shut-down periods) from the measured values after having subtracted this value of the confidence interval (10%). Where it is necessary to calibrate or maintain the monitor and this means that data is not available for a complete half-hour period, the half-hourly average shall nonetheless be considered valid if measurements are available for a minimum of 20 minutes during the half-hour period. (The number of half-hourly averages so validated shall not exceed 5 or such other number justified in the Application per day). Daily average values shall be determined as the average of all the valid half-hourly average values within a calendar day. The daily average value will be considered valid if no more than five half-hourly average values in any day have been determined not to be valid. No more than ten daily average values per year shall be determined not to be valid.

Note 5: As Note 4, except that the value of the confidence interval is 20% in place of 10%.

Note 6: As Note 4, except that the value of the confidence interval is 30% in place of 10%.

Note 7: As Note 4, except that the value of the confidence interval is 40% in place of 10%.

Note 8: MCERTS certification to the appropriate ranges and determinands is a demonstration of compliance to the applicable standards.

Note 9: The certification range for MCERTS equipment should be 1.5 times the daily emission limit value. The CEM shall also be able to measure instantaneous values over the ranges that are to be expected during all operating conditions. If it is necessary to use more than one range setting of the CEM to achieve this requirement, the CEM shall be verified for monitoring supplementary, higher ranges.

The following conditions are amended as detailed, following an Environment Agency initiated variation.

Schedule 6 – List of Permitted Wastes as referenced by condition 2.1.3 is amended as follows.

Permitted Waste Types		
Waste type as defined in Table 2.1.2	European Waste Catalogue Number (where available) or other specification	Description
Waste from human and animal care and/or research	18 01 03* - wastes whose collection and disposal is subject to special requirements in order to prevent infections	Clinical waste category -- infectious waste containing or contaminated with chemicals
	18 02 02* - wastes whose collection and disposal is subject to special requirements in order to prevent infections	
	18 01 03* and 18 02 02*	
	18 02 02* and 18 01 03*	
Waste from health care	18 01 06*	Clinical waste category - Chemically preserved anatomical waste.
Sharps	18 01 04 (excluding plaster and other gypsum wastes) or 18 01 05	Clinical waste category -- non-chemically preserved anatomical waste.
	18 01 04 (excluding plaster and other gypsum wastes) or 18 01 05	Anatomical waste (non-clinical waste only)
Sharps and waste chemicals	18 01 08* - cytotoxic and cytostatic medicines	Non-medicinally contaminated sharps
	18 01 08* - cytotoxic and cytostatic medicines	
Sharps and waste chemicals	18 01 03* - wastes whose collection and disposal is subject to special requirements in order to prevent infections	Sharps from non-healthcare related activities only
	18 02 02* - wastes whose collection and disposal is subject to special requirements in order to prevent infections	
	18 01 03* - wastes whose collection and disposal is subject to special requirements in order to prevent infections	Medicinally contaminated sharps (not cytotoxic and cytostatic)
	18 02 02* - wastes whose collection and disposal is subject to special requirements in order to prevent infections	
	18 01 08* - cytotoxic and cytostatic medicines	Cytotoxic and cytostatic contaminated sharps
	18 02 07* - cytotoxic and cytostatic medicines	
	18 01 08* - cytotoxic and cytostatic medicines	Waste medicines (including out of date or out of specification medicines)
	18 01 09 - medicines other than those mentioned in 18 01 08	
	18 02 07* - cytotoxic and cytostatic medicines	Waste medicines (separate from or mixed with household waste)
	18 02 08 - medicines other than those mentioned in 18 02 07	
Sharps and waste chemicals	20 01 31* - cytotoxic and cytostatic medicines	Waste medicines (separate from or mixed with household waste)
	20 01 32 - medicines other than those mentioned in 20 01 31	
	18 01 06* - chemicals consisting of or containing dangerous substances	Waste medicines (separate from or mixed with household waste)
	18 02 05* - chemicals consisting of or containing dangerous substances	
	18 01 07 - chemicals other than those mentioned in 18 01 06	
Sharps and waste chemicals	18 02 06 - chemicals other than those mentioned in 18 02 05	Waste medicines (separate from or mixed with household waste)
	18 02 06 - chemicals other than those mentioned in 18 02 05	

See Variation WP3836 V003

	07 05 13* - solid wastes containing dangerous substances 07 05 14 - solid wastes other than those mentioned in 07 05 13	Wastes (other than medicines) from pharmaceutical
Waste from agriculture, food preparation	02 01 02 -animal tissue waste 02 01 03 -plant tissue	Waste from preparation
Waste from food processing	02 02 02 – animal tissue waste 02 02 03 – material unsuitable for consumption or processing 02 03 04 – materials unsuitable for consumption or processing 02 05 01 - materials unsuitable for consumption or processing 06 01 – materials unsuitable for consumption or processing	Waste from food processing
Discarded packaging, absorbents and filter materials associated with permitted activities	15 01 01 - paper and cardboard	Waste packaging and absorbents
See Variation WP3836 V003		
Scene of crime/accident materials	16 01 01 - hazardous materials 16 01 02 - hazardous materials 16 01 03 - hazardous materials 16 01 04 - hazardous materials 16 01 05 - hazardous materials 16 01 06 - hazardous materials 16 01 07 - hazardous materials 16 01 08 - hazardous materials 16 01 09 - hazardous materials 16 01 10 - hazardous materials 16 01 11 - hazardous materials	Confiscated/confidential material
Confidential materials	20 02 14 - discarded equipment other than those mentioned in 16 01 01 to 16 01 11	Confiscated/confidential material
Waste from treatment of hazardous materials	19 02 03 – premixed wastes composed only of non-hazardous wastes (if landfilling not possible) 19 02 04* – premixed wastes composed of at least one hazardous waste (process failure waste)	Waste from treatment
Waste from agriculture and invasive weeds	20 02 01 biodegradable waste	Waste from agriculture, food preparation and processing
Waste from agriculture and goods confiscated by customs	20 01 99 other fractions not specified	Confiscated material
Animal faeces collected from parks/gardens	20 02 01 biodegradable waste	Waste from agriculture, food preparation and processing

Municipal wastes (household waste and similar commercial, industrial and institutional wastes) including separately collected fractions	20 01 99 other fractions not otherwise specified	Separately collected fractions of municipal clinical waste (not arising from healthcare and/or related research i.e. not including waste from natal care, diagnosis, treatment or prevention of disease) which is subject to special requirements in order to prevent infection). Fractions comprising only of non-clinical human and animal offensive/hygiene waste (not arising from healthcare and/or related research i.e. not including waste from natal care, diagnosis, treatment or prevention of disease) which is not subject to special requirements in order to prevent infection) <sup>1</sup>
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See Variation WP3836 V003

<sup>1</sup> These entries are limited to those wastes that are prescribed, packaged, labelled or transported as infectious or clinical wastes.

Table 1.4.1 as referenced by condition 1.4.1 is amended as follows.

Table 1 4.1: Improvement programme		
Reference	Requirement	Date
IC8	The Operator shall review and update the waste pre-acceptance procedures to conform with the requirements set out in section 2.2 of the Agency Guidance Document 'Clinical Waste (EPR 5.07 version 1.1)'. Upon completion of the review a summary of the revised procedures shall be submitted to the Agency.	The procedures shall be implemented by the dates set out in the Agency briefing note 'Clinical Waste Pre-acceptance Producer Briefing Note (October 2010)'
IC9	The Operator shall review and update the on-site acceptance procedures to conform with the requirements set out in section 2.2 of the Agency Guidance Document 'Clinical Waste (EPR 5.07 version 1.1)'. Upon completion of the review a summary of the revised procedures shall be submitted to the Agency.	31/01/12
IC10	The Operator shall review and update the operating procedures relating to storage, handling and dispatch of waste to conform with the requirements set out in section 3.2 of the Agency Guidance Document 'Clinical Waste (EPR 5 07 version 1.1)'. Upon completion of the review a summary of the revised procedures shall be submitted to the Agency.	31/01/12

**Schedule 3 – conditions to be added**

None





**ENVIRONMENT  
AGENCY**

## **Permit with introductory note**

Pollution Prevention and Control (England & Wales) Regulations 2000

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Wrexham Clinical Waste Incinerator

Sterile Technologies (Newcastle) Ltd  
Marlborough Road  
Wrexham Industrial Estate  
Wrexham  
LL13 9RJ

Permit number

AP3538SM

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## Introductory note

### ***This introductory note does not form a part of the Permit***

The following Permit is issued under Regulation 10 of the Pollution Prevention and Control (England and Wales) Regulations 2000 (S.I.2000 No.1973), as amended, ("the PPC Regulations") to operate an installation carrying out activities covered by the description in Section 5.1 Part A (1)(a) in Part 1 to Schedule 1 of the PPC Regulations, to the extent authorised by the Permit:

#### Section 5.1 Part A (1)(a) – *"The incineration of hazardous waste in an incineration plant"*

Aspects of the operation of the installation which are not regulated by conditions of the Permit are subject to the condition implied by Regulation 12(10) of the PPC Regulations, i.e. the Operator shall use the best available techniques for preventing or, where that is not practicable, reducing emissions from the installation.

Techniques include both the technology used and the way in which the installation is designed, built, maintained, operated and decommissioned.

In some sections of the Permit conditions require the Operator to use Best Available Techniques (BAT), in each of the aspects of the management of the installation, to prevent and where that is not practicable to reduce emissions. The conditions do not explain what is BAT. In determining BAT, the Operator should pay particular attention to relevant sections of the IPPC Sector guidance, appropriate Horizontal guidance and other relevant guidance.

A non-technical description of the installation is given in the Application, but the main features of the installation are as follows. The Waste Incineration (England and Wales) Regulations 2002 (SI 2002 No. 2980) (The WI Regulations) and the Prevention and Control (Waste Incineration Directive) (England and Wales) Direction 2002 together implement the requirements of the Waste Incineration Directive (Directive (EC 2000/76/EC) on the Incineration of Waste. The Installation regulated under this Permit contains an existing Waste Incineration Installation (as defined in the WI Regulations) in which the incineration of waste in an incineration plant is carried out. Conditions delivering the corresponding requirements of the relevant articles of the Waste Incineration Directive have been incorporated into this Permit.

The installation is a single incinerator designed to have the capacity to burn 0.8 tonnes of waste an hour (approximately 8000 tonnes a year). Clinical waste, including hazardous waste, is brought to a storage area at the incinerator from local hospitals and other sources such as family practitioners and dental surgeries. The waste arrives in wheeled bins, loose loads and palletised loads, which are emptied onto a moving floor system and charged into the incinerator by means of a bin lift and hydraulic ram. The combustion gases are cooled in a waste heat recovery boiler. The gases are then subjected to cleaning before their discharge through a 28-m high stack. Bottom ashes are discharged to a quench pit, transferred to a skip and are subsequently sent to landfill. Air pollution control residues are also sent to landfill. There are no other significant sources of waste generated.

The installation covers the whole of the incineration plant and site: this includes, waste reception, waste storage, fuel and air supply facilities, the boiler, facilities for the treatment of exhaust gases, treatment and storage of residues and waste water, the stack, devices and systems for controlling incineration operations and the recording and monitoring of incineration conditions.

After the secondary combustion chamber there is an emergency pressure relief vent, which may operate to prevent dangerous conditions within the plant. The relief vent has its own flue within the main discharge stack.

Effluent from the process consisting of blowdown from the waste heat boiler and ash quench pit water and is discharged to foul sewer. Uncontaminated site surface runoff discharges to a surface water drain and is subsequently discharged into the River Clywedog via the Red Wither Brook.

The site operates to an ISO14001 accredited management system.

Permit and introductory note : the PPC Regulations

Note that the Permit requires the submission of certain information to the Agency (see Sections 4 and 5). In addition, the Agency has the power to seek further information at any time under regulation 28 to the PPC Regulations provided that it acts reasonably.

Other PPC Permits relating to this installation

Permit holder	Permit Number	Date of Issue
Not Applicable		

Superseded Licences/Authorisations/Consents relating to this installation

Holder	Reference Number	Date of Issue
Sterile Technologies (Newcastle )Ltd (IPC Authorisation)	BI1595	18/09/2000

Other activities may take place on the site of this installation which are not regulated under this Permit or any other PPC Permit referred to in the Table above.

Other existing Licences/Authorisations/Registrations relating to this site

Holder	Reference Number	Date of issue
Sterile Technologies (Newcastle )Ltd (Waste management license)	37223	06/03/01

## Public Registers

Considerable information relating to Permits including the Application is available on public registers in accordance with the requirements of the PPC Regulations. Certain information may be withheld from public registers where it is commercially confidential or contrary to national security.

## Variations to the Permit

This Permit may be varied in the future (by the Agency serving a Variation Notice on the Operator). If the Operator itself wants any of the Conditions of the Permit to be changed, it must submit a formal Application. The Status Log within the Introductory Note to any such Variation Notice will include summary details of this Permit, variations issued up to that point in time and state whether a consolidated version of the Permit has been issued.

## Surrender of the Permit

Before this Permit can be wholly or partially surrendered, an Application to surrender the Permit has to be made by the Operator. For the application to be successful, the Operator must be able to demonstrate to the Agency that there is no pollution risk and that no further steps are required to return the site to a satisfactory state.

## Transfer of the Permit or part of the Permit

Before the Permit can be wholly or partially transferred to another person, an Application to transfer the Permit has to be made jointly by the existing and proposed holders. A transfer will be allowed unless the Agency considers that the proposed holder will not be the person who will have control over the operation of the installation or will not comply with the conditions of the transferred Permit. If, however, the Permit authorises the carrying out of a specified waste management activity, the transfer will only be allowed if the

proposed holder is also considered to be "a fit and proper person" as required by the PPC Regulations.

### Talking to us

Please quote the Permit Number if you contact the Agency about this Permit.

To give a Notification under Condition 5.1.1, the Operator should use the Incident Hotline telephone number (0800 80 70 60) or any other number notified in writing to the Operator by the Agency for that purpose.

### Status Log

Detail	Date	Response Date
Application AP3538SM	Received 21/03/05	
Response to request for information	Request dated 10/05/05	Response dated 06/09/05
Response to request for information	Request dated 08/12/05	Response dated 08/12/05
Permit determined	14/12/05	

**End of Introductory Note.**

**Permit**  
Pollution Prevention and Control  
Regulations 2000



**ENVIRONMENT  
AGENCY**

## Permit

Permit number  
**AP3538SM**

The Environment Agency (the Agency) in exercise of its powers under Regulation 10 of the Pollution Prevention and Control (England and Wales) Regulations (SI 2000 No 1973), hereby authorises **Sterile Technologies (Newcastle) Ltd** ("the Operator"),

whose Registered Office is  
**First Floor Lindfield House  
Stuart Road  
Gravesend  
Kent  
DA11 0BZ**

**Company registration number 5018899**

to operate an Installation at  
**Wrexham Clinical Waste Incinerator  
Marlborough Road  
Wrexham Industrial Estate  
Wrexham  
Clwyd  
LL13 9RJ**

to the extent authorised by and subject to the conditions of this Permit.

Signed	Date
	14/12/05

Ian Fairbairn (Team Leader Strategic Permitting Group, Warrington)

Authorised to sign on behalf of the Agency

# Conditions

## 1 General

### 1.1 Permitted Activities

- 1.1.1 The Operator is authorised to carry out the activities and the associated activities specified in Table 1.1.1.

Table 1.1.1 - Permitted Activities

Activity listed in Schedule 1 of the PPC Regulations or Directly- Associated Activity	Description of specified activity	Limits of specified activity
Section 5.1 Part A (1)(a) – "The incineration of hazardous waste in an incineration plant"	Incineration of Clinical waste in a facility with a design capacity of 6000tonnes per annum.	From intake, storage and handling of clinical (and other permitted )waste , through incineration and control and abatement systems, to dispatch of wastes, and flue gases

### 1.2 Site

- 1.2.1 The activities authorised under condition 1.1.1 shall not extend beyond the Site, being the land shown edged in red on the Site Plan at Schedule 5 to this Permit.

### 1.3 Overarching Management Condition

- 1.3.1 Without prejudice to the other conditions of this Permit, the Operator shall implement and maintain a management system, organisational structure and allocate resources that are sufficient to achieve compliance with the limits and conditions of this Permit.

### 1.4 Improvement Programme

- 1.4.1 The Operator shall complete the improvements specified in Table 1.4.1 by the date specified in that table, and shall send written notification of the date of completion of each requirement to the Agency within 14 days of the completion of each such requirement.

**Table 1.4.1: Improvement programme**

Reference	Requirement	Date
1	The Operator shall carry out an assessment of options for the replacement of the moving floor infeed, feeding waste into the rotary kiln, having regard to sector guidance note S5.01. Where options are found that are regarded as BAT for the future, provide an implementation plan and timescale agreed with Agency.	28/12/06
2	The Operator shall review containment measures for the prevention or minimisation of liquid and solid releases to surface water drains. The Operator shall submit a summary report of the survey and compare findings against indicative BAT requirements provided in sector guidance note S5.01. Where improvements can be made, and the option is considered BAT for future use, provide an implementation plan with a timescales to be agreed with the Agency.	28/12/06
3	The Operator shall submit a proposal to the Agency to carry out tests to determine the size distribution of the particulate matter in the exhaust gas emissions to air from emission point A1, identifying the fractions within the PM <sub>10</sub> , PM <sub>2.5</sub> and PM <sub>1.0</sub> ranges. The proposal shall include a timetable to carry out such tests and produce a report on the results. On receipt of written agreement by the Agency to the proposal and the timetable, the Operator shall carry out the tests and submit to the Agency a report on the results.	Proposal to be submitted to the Agency by [6 months]. Report on size distribution tests to be submitted to the Agency within 2 months of the end of the agreed timetable.
4	The Operator shall calibrate and verify the performance of Continuous Emission Monitors for release points and parameters as specified in Table 2.2.2 to BS EN 14181 and submit a summary report to the Environment Agency as evidence of compliance with the requirements of BS EN 14181.	Report to be submitted to the Agency by 28/12/2006.
5	The Operator shall develop a written site closure plan with regard to the requirements set out in section 2.11 of the Agency Guidance Note S6.10. Upon completion of the plan a summary of the document shall be submitted to the Agency in writing.	28/12/06
6	The Operator shall produce an Energy Efficiency Plan having regard to the Sector Guidance (S5.01). Upon completion of the plan a summary of the document shall be submitted to the Agency in writing.	30/11/06
7	The Operator shall develop a written Accident Management Plan having regard to the requirements set out in Sector Guidance note S5.01. When complete, the plan shall be submitted to the Agency in writing.	30/06/06

- 1.4.2 Where the Operator fails to comply with any requirement by the date specified in Table 1.4.1 the Operator shall send written notification of such failure to the Agency within 14 days of such date.

## 1.5 Minor Operational Changes

- 1.5.1 The Operator shall seek the Agency's written agreement to any minor operational changes under condition 2.1.1 of this Permit by sending to the Agency: written notice of the details of the proposed change including an assessment of its possible effects (including waste production) on risks to the environment from the Permitted Installation; any relevant supporting assessments and drawings; and the proposed implementation date.
- 1.5.2 Any such change shall not be implemented until agreed in writing by the Agency. As from the agreed implementation date, the Operator shall operate the Permitted Installation in accordance with that change, and relevant provisions in the Application shall be deemed to be amended.

- 1.5.3 When the qualification "unless otherwise agreed in writing" is used elsewhere in this Permit, the Operator shall seek such agreement by sending to the Agency written notice of the details of the proposed method(s) or techniques.
- 1.5.4 Any such method(s) or techniques shall not be implemented until agreed in writing by the Agency. As from the agreed implementation date, the Operator shall operate the Permitted Installation using that method or technique, and relevant provisions in the Application and the Site Protection and Monitoring Programme, as the case may be shall be deemed to be amended.

## **1.6 Pre-Operational Conditions**

- 1.6.1 There are no pre-operational conditions

## **1.7 Off-site Conditions**

- 1.7.1 There are no off-site conditions



## 2 Operating conditions

### 2.1 In-Process Controls

- 2.1.1 The Permitted Installation shall, subject to the conditions of this Permit, be operated using the techniques and in the manner described in the documentation specified in Table 2.1.1, or as otherwise agreed in writing by the Agency in accordance with conditions 1.5.1 and 1.5.2 of this Permit.

Table 2.1.1: Operating techniques

Description	Parts	Date Received
Application	Information found in sections 2.1 and 2.2 of the main application	21/03/05
Request for further information	Information on process for disposal of fluids arising from the walking floor infeed	08/12/05
Request for further information	Information relating to compliance with WID with regard to emissions and monitoring	06/09/05

- 2.1.2 The Permitted Installation shall, subject to the other conditions of this Permit, be operated using the techniques and in the manner described in the Site Protection and Monitoring Programme submitted under condition 4.1.8 of this Permit or as otherwise agreed in writing by the Agency.

- 2.1.3 Only the wastes specified in Schedule 6 shall be incinerated in the Permitted Installation in quantities not exceeding those specified for the waste types specified in Table 2.1.2.

Table 2.1.2: Permitted Waste Types

Waste type	Limitations	Maximum throughput <sup>1</sup> (Tonnes per year)
Waste from human and animal health care and/or related research	Wastes subject and not subject to special requirements to prevent infection	6,000
Sharps	For treatment of humans and animals	30% throughput
Waste from physico/chemical treatments of waste	Wastes from alternative treatment processes treating healthcare wastes	5% throughput
Waste from agriculture, food preparation and processing	Impounded/condemned foodstuffs, plant and animal tissue wastes	10% throughput
Waste packaging and absorbents	Discarded packaging and absorbents associated with permitted wastes	10% throughput
Waste medicines and chemicals	Chemicals, medicines, cytotoxic and cytostatic medicines	20% throughput
Confiscated/confidential material	Hazardous and non-hazardous substances seized by police and customs, uniforms and confidential papers	20% throughput

Note 1 – Total quantity of waste incinerated shall not exceed 6,000 tonnes per annum.

- 2.1.4 The Operator shall incinerate only those hazardous wastes where the throughputs, calorific values and pollutant composition are within the ranges specified in the Application.

- 2.1.5 The Operator shall ensure that prior to accepting waste subject to condition 2.1.4 at the Permitted Installation, it has obtained sufficient information about the hazardous wastes to be burned to demonstrate compliance with the characteristics described in condition 2.1.4.
- 2.1.6 The Operator shall take representative samples of all hazardous waste deliveries to the Permitted Installation unless otherwise agreed in writing with Agency and test a representative selection of these samples to verify conformity with the information obtained as required by condition 2.1.5. These samples shall be retained for inspection by the Agency for a period of at least one month after the material is incinerated.
- 2.1.7 Waste shall not be charged, or shall cease to be charged, into the incinerator if:
- the secondary combustion chamber is below, or falls below, 850°C for hazardous waste where the content of halogenated organic substances (as chlorine) does not exceed 1% , or 1000 °C (where cyclotoxic or cyclostatic drugs are burned); or
  - the oxygen level is below, or falls below, 6% (wet) by volume; or
  - any continuous emission limit value in Table 2.2.2(a) is exceeded; or
  - any continuous emission limit value in Table 2.2.2 is exceeded, other than under abnormal operating conditions ; or
  - monitoring results required to demonstrate compliance with any continuous emission limit value in Table 2.2.2 are unavailable other than under abnormal operating conditions.
  - The emergency relief vent is open
- 2.1.8 The Operator shall operate at least one auxiliary burner in each line of the Permitted Installation at start-up or shut-down or whenever the operating temperature falls below that specified in condition 2.1.7, as long as incompletely burned waste is present in the combustion chamber. Unless the temperature specified in condition 2.1.7 is maintained in the combustion chamber, such burner(s) may be fed only with fuels which result in emissions no higher than those arising from the use of gas oil, liquefied gas or natural gas.
- 2.1.9 The Operator shall record the beginning and end of each period of abnormal operation.
- 2.1.10 During a period of abnormal operation, the Operator shall restore normal operation of the failed equipment or replace the failed equipment as rapidly as possible.
- 2.1.11 Where, during abnormal operation, any of the following situations arise, the Operator shall, as soon as is practicable, cease the burning of waste until normal operation can be restored:
- continuous measurement shows that an emission exceeds any emission limit value in Table 2.2.2, or continuous emission monitor(s) are out of service, as the case may be, for a total of four hours uninterrupted duration;
  - the cumulative duration of abnormal operation periods over one calendar year exceeds 60 hours on an incineration line;
  - continuous measurement shows that an emission exceeds any emission limit value in Table 2.2.2 (a);
  - the alternative techniques to demonstrate compliance with the abnormal operation emission limit value(s) in Table 2.2.2 (a), as detailed in the Application or as agreed in writing with the Agency, are unavailable.

2.1.12 The Operator shall interpret the end of the period of abnormal operation as the earliest of the following:

- when the failed equipment is repaired and brought back into normal operation;
- when the Operator initiates a shut-down of the waste combustion activity, as described in the Application;
- when a period of 4 hours has elapsed from the start of the abnormal operation;
- when, in any calendar year, an aggregated period of 60 hours abnormal operation has been reached for a given incineration line.

2.1.13 Infectious clinical waste must be placed in the furnace without first being mixed with other categories of waste, using techniques which are no less effective than those described in the Application.

## 2.2 Emissions

### 2.2.1 Emissions to Air, (including heat, but excluding Odour, Noise or Vibration) from Specified Points

2.2.1.1 This Part 2.2.1 of this Permit shall not apply to releases of odour, noise or vibration.

2.2.1.2 Emissions to air from the emission points in Table 2.2.1 shall only arise from the source(s) specified in that Table.

Table 2.2.1 : Emission points to air

Emission point reference or description	Source	Location of emission point
A1 (Found in section 2.2.2 of the application)	Waste incineration abatement plant	Main stack Point X on site plan
A2 (Found in section 2.2.2 of the application)	Waste incinerator emergency relief vent	Main stack Point X on site plan

2.2.1.3 The limits for emissions to air for the parameter(s) and emission point(s) set out in Table 2.2.2 shall not be exceeded except during a period of abnormal operation. During a period of abnormal operation, the limits for emissions to air for the parameter(s) and emission point(s) set out in Table 2.2.2 (a) shall not be exceeded.

Table 2.2.2 : Emission limits to air and monitoring during normal operation

Emission point reference	Parameter	Limit (including Reference Period) <sup>1</sup>	Monitoring frequency	Monitoring method
A1	Particulate matter	30 mg/m <sup>3</sup> ½-hr average	Continuous measurement	BS EN 13284-2 <sup>6 8</sup>
	Particulate matter	10 mg/m <sup>3</sup> daily average	Continuous measurement	BS EN 13284-2 <sup>6 8</sup>
	Particulate matter	20 mg/m <sup>3</sup> periodic over minimum 1-hour period	Bi-annual	BS EN 13284-2 <sup>6 8</sup>
	Organic	20 mg/m <sup>3</sup> ½-hr average	Continuous measurement	BS EN 13284-2 <sup>6 8</sup>
A1		10 mg/m <sup>3</sup> daily average	Continuous measurement	BS EN 12619 <sup>6 8</sup>
A1		20 mg/m <sup>3</sup> periodic over minimum 4 hour period		BS EN 12619
A1	Hydrogen sulphide	10 mg/m <sup>3</sup> average		MCERTS certified instruments <sup>7 9</sup>
A1	Hydrogen sulphide	10 mg/m <sup>3</sup> average		MCERTS certified instruments <sup>7 9</sup>
A1	Hydrogen sulphide	See Variation MP3239FQ V002		BS EN 1911
A1	Hydrogen sulphide	See Variation MP3239FQ V002		BS EN 1911
A1	Hydrogen sulphide	See Variation MP3239FQ V002		BS EN 1911
A1	Carbon monoxide	100 mg/m <sup>3</sup> average		ISO 12039 <sup>4 8</sup>
A1	Carbon monoxide	100 mg/m <sup>3</sup> daily average		ISO 12039 <sup>4 8</sup>
A1	Carbon monoxide	100 mg/m <sup>3</sup> periodic over minimum 4 hour period, data to be reported as ½-hour averages		ISO 12039
	Dioxide	200 mg/m <sup>3</sup> ½-hr average	Continuous measurement	BS EN 12619 <sup>6 8</sup>
	Sulphur dioxide	50 mg/m <sup>3</sup> daily average	Continuous measurement	BS EN 12619 <sup>6 8</sup>
	Sulphur dioxide	200 mg/m <sup>3</sup> periodic over minimum 4 hour period, data to be reported as ½ hour averages	Bi-annual	BS EN 12619 <sup>6 8</sup>
A1	Oxides of nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )	400 mg/m <sup>3</sup> daily average	Continuous measurement	ISO 10310 <sup>4 8</sup>

Table 2.2.2 : Emission limits to air and monitoring during normal operation

Emission point reference	Parameter	Limit (including Reference Period)	Monitoring frequency	Monitoring method
A1	Oxides of Nitrogen (NO and NO <sub>2</sub> ) expressed as NO <sub>2</sub> 12	400 mg/m <sup>3</sup> periodic over minimum 4 hour period, data to be reported as ½ hour averages	Bi-annual	ISO 10849
A1	Cadmium & thallium and their compounds (total) 2	0.05 mg/m <sup>3</sup> periodic	Annual	BS EN 14385
A1	Mercury and its compounds	0.05 mg/m <sup>3</sup> periodic	Bi-annual	BS EN 13211
A1	Sb, As, Pb, Cr, Cu, Mn, Ni and their compounds	0.1 mg/m <sup>3</sup> periodic over minimum 30 minute, maximum 8 hour period	Annual	BS EN 14385
A1	Dioxin and furan	0.1 ng/m <sup>3</sup> periodic over minimum 6 hours, maximum 8 hour period 3	Bi-annual	BS EN 1948

See Variation MP3239FQ V002

Note 1: See Section 6 for reference conditions

Note 2: Metals include gaseous, vapour and solid phases as well as their compounds (expressed as the metal or the sum of the metals as specified). Sb, As, Pb, Cr, Co, Cu, Mn, Ni and V mean antimony, arsenic, lead, chromium, cobalt, copper, manganese, nickel and vanadium respectively.

Note 3: The I-TEQ sum of the equivalence factors to be reported as a range based on: All congeners less than the detection limit assumed to be zero as a minimum, and all congeners less than the detection limit assumed to be at the detection limit as a maximum.

Note 4: The Continuous Emission Monitors used shall be such that the values of the 95% confidence intervals of a single measured result at the daily emission limit value shall not exceed 10%. Valid half-hourly average values shall be determined within the effective operating time (excluding the start-up and shut-down periods) from the measured values after having subtracted this value of the confidence interval (10%). Where it is necessary to calibrate or maintain the monitor and this means that data is not available for a complete half-hour period, the half-hourly average shall nonetheless be considered valid if measurements are available for a minimum of 20 minutes during the half-hour period. (The number of half-hourly averages so validated shall not exceed 5 or such other number justified in the Application per day). Daily average values shall be determined as the average of all the valid half-hourly average values within a calendar day. The daily average value will be considered valid if no more than five half-hourly average values in any day have been determined not to be valid. No more than ten daily average values per year shall be determined not to be valid.

Note 5: As Note 4, except that the value of the confidence interval is 20% in place of 10%.

Note 6: As Note 4, except that the value of the confidence interval is 30% in place of 10%.

Note 7: As Note 4, except that the value of the confidence interval is 40% in place of 10%.

Note 8: MCERTS certification to the appropriate ranges and determinands is a demonstration of compliance to the applicable standards.

Note 9: The certification range for MCERTS equipment should be 1.5 times the daily emission limit value. The CEM shall also be able to measure instantaneous values over the ranges that are to be expected during all operating conditions. If it is necessary to use more than one range setting of the CEM to achieve this requirement, the CEM shall be verified for monitoring supplementary, higher ranges.

**Table 2.2.2 (a) : Emission limits to air and monitoring during abnormal operating conditions**

<b>Emission point reference</b>	<b>Parameter</b>	<b>Limit (including Reference Period)<sup>1</sup></b>	<b>Monitoring frequency</b>	<b>Monitoring method</b>
A1	Particulate matter	150 mg/m <sup>3</sup> ½-hr average	Continuous measurement	BS EN 13824-2 <sup>2</sup> during abatement plant failure /during failure of the continuous emission monitor]
A1	Total Organic Carbon (TOC)	20 mg/m <sup>3</sup> ½-hr average	Continuous measurement	BS EN 12619 <sup>4</sup> during abatement plant failure /during failure of the continuous emission monitor]
A1	Carbon monoxide	100 mg/m <sup>3</sup> ½-hr average	Continuous measurement	ISO 12039 <sup>4</sup> during abatement plant failure /during failure of the continuous emission monitor]

Note 1: See Section 6 for reference conditions

Note 2: The Continuous Emission Monitors used shall be such that the values of the 95% confidence intervals of a single measured result at the daily emission limit value shall not exceed 30%. Valid half-hourly average values shall be determined within the effective operating time (excluding the start-up and shut-down periods if no waste is being incinerated) from the measured values after having subtracted this value of the confidence interval (30%). Where it is necessary to calibrate or maintain the monitor and this means that data is not available for a complete half-hour period, the half-hourly average shall nonetheless be considered valid if measurements are available for a minimum of 20 minutes during the half-hour period. (The number of half-hourly averages so validated shall not exceed 5 or such other number justified in the Application per day).

Note 3: As Note 2, except that the value of the confidence interval is 10% in place of 30%.

Note 4: MCERTS certification to the appropriate ranges and determinands is a demonstration of compliance to the applicable standards.

2.2.1.4 No Condition Applies

**2.2.2 Emissions to water (other than groundwater), including heat, from specified points**

2.2.2.1 This Part 2.2.2 of this Permit shall not apply to releases of odour, noise or vibration or to releases to groundwater.

2.2.2.2 Conditions 2.2.2.3 - 2.2.2.6 shall not apply to emissions to sewer.

2.2.2.3 Emissions to water from the emission point(s) specified in Table 2.2.4 shall only arise from the source(s) specified in that Table

Table 2.2.4: Emission point to water

Emission Point Reference or description	Source	Receiving Water
W1 on( A10 site drainage plan]	Uncontaminated rainwater	River Clywedog via Red Whither Brook

2.2.2.4 No Condition Applies

2.2.2.5 No Condition Applies

2.2.2.6 No Condition Applies

## Emissions to sewer

2.2.2.7 Emissions to sewer from the specified emission points in Table 2.2.7 shall only arise from the source(s) specified in that Table.

Table 2.2.7 Emission points to sewer

Emission point reference or description	Source	Sewer
S1 (Section B2.2.25 of the main application)	Boiler water treatment, blowdown and effluent from ash quench pit	Welsh Water Bretton STW

2.2.2.8 No Condition applies

2.2.2.9 No Condition Applies

2.2.2.10 No Condition Applies

## 2.2.3 Emissions to groundwater

2.2.3.1 No emission from the Permitted Installation shall give rise to the introduction into groundwater of any substance in List I (as defined in the Groundwater Regulations 1998 (S.I. 1998 No. 2746)).

2.2.3.2 No emission from within the Permitted Installation shall give rise to the introduction into groundwater of any substance in List II (as defined in the Groundwater Regulations 1998 (S.I. 1998 No. 2746)) so as to cause pollution (as defined in the Groundwater Regulations 1998 (S.I. 1998 No. 2746)).

2.2.3.3 For substances other than those in List I or II (as defined in the Groundwater Regulations 1998 (SI 1998 No.2746)), the Operator shall use BAT to prevent or where that is not practicable to reduce emissions to groundwater from the Permitted Installation provided always that the techniques used by the Operator shall be no less effective than those described in the Application, .

## **2.2.4 Fugitive emissions of substances to air**

2.2.4.1 The Operator shall use BAT so as to prevent or where that is not practicable to reduce fugitive emissions of substances to air from the Permitted Installation in particular from:

- storage areas
- buildings
- pipes, valves and other transfer systems
- open surfaces

provided always that the techniques used by the Operator shall be no less effective than those described in the Application, where relevant.

## **2.2.5 Fugitive emissions of substances to water and sewer**

2.2.5.1 Subject to condition 2.2.5.2 below, the Operator shall use BAT so as to prevent or where that is not practicable to reduce fugitive emissions of substances to water (other than Groundwater) and sewer from the Permitted Installation in particular from:

- all structures under or over ground
- surfacing
- bunding
- storage areas

provided always that the techniques used by the Operator shall be no less effective than those described in the Application, where relevant.

2.2.5.2 There shall be no release to water that would cause a breach of an EQS established by the UK Government to implement the Dangerous Substances Directive 76/464/EEC.

## **2.2.6 Odour**

2.2.6.1 the Operator shall use BAT so as to prevent or where that is not practicable to reduce odorous emissions from the Permitted Installation, in particular by:

- limiting the use of odorous materials
- restricting odorous activities
- controlling the storage conditions of odorous materials
- controlling processing parameters to minimise the generation of odour
- optimising the performance of abatement systems
- timely monitoring, inspection and maintenance
- employing, where appropriate, an approved odour management plan



provided always that the techniques used by the Operator shall be no less effective than those described in the Application, where relevant.

2.2.6.2 No Condition Applies

2.2.6.3 No Condition Applies

## 2.2.7 Emissions to Land

2.2.7.1 This Part 2.2.7 of this Permit shall not apply to emissions to groundwater.

2.2.7.2 No emission from the Permitted Installation shall be made to land.

2.2.7.3 No Condition Applies

## 2.2.8 Other technical measures

2.2.8.1 Where other technical measures of control are used to supplement or replace emission limit values in accordance with Regulation 12(8) of the PPC Regulations, the Operator shall comply with the requirements specified in Table 2.2.11.

Table 2.2.11: Equivalent parameters and technical measures

Parameter or measure	Requirement or description of measure, and frequency if relevant
Bottom ash burn-out quality	The Permitted Installation must be operated to ensure that the bottom ash shall have a total organic carbon (TOC) content less than 3%, or a loss on ignition of less than 5% of the dry weight of the ash

## 2.3 Management

2.3.1 A copy of this Permit and those parts of the Application referred to in this Permit shall be available, at all times, for reference by all staff carrying out work subject to the requirements of the Permit.

### *Training*

2.3.2 The Permitted Installation shall be supervised by staff who are suitably trained and fully conversant with the requirements of this Permit.

2.3.3 All staff shall be fully conversant with those aspects of the Permit conditions which are relevant to their duties and shall be provided with adequate professional technical development and training and written operating instructions to enable them to carry out their duties.

2.3.4 The Operator shall maintain a record of the skills and training requirements for all staff whose tasks in relation to the Permitted Installation may have an impact on the environment and shall keep records of all relevant training.

### *Maintenance*

- 2.3.5 All plant and equipment used in operating the Permitted Installation, the failure of which could lead to an adverse impact on the environment, shall be maintained in good operating condition.
- 2.3.6 The Operator shall maintain a record of relevant plant and equipment covered by condition 2.3.5 and for such plant and equipment:
- 2.3.6.1 a written or electronic maintenance programme; and
  - 2.3.6.2 records of its maintenance.

***Incidents and Complaints***

- 2.3.7 The Operator shall maintain and implement written procedures for:
- 2.3.7.1 taking prompt remedial action, investigating and reporting actual or potential non-compliance with operating procedures or emission limits; and
  - 2.3.7.2 investigating incidents, (including any malfunction, breakdown or failure of plant, equipment or techniques, down time, any short term and long term remedial measures and near misses) and prompt implementation of appropriate actions; and
  - 2.3.7.3 ensuring that detailed records are made of all such actions and investigations.
- 2.3.8 The Operator shall record and investigate complaints concerning the Permitted Installation's effects or alleged effects on the environment. The record shall give the date and nature of complaint, time of complaint, name of complainant (if given), a summary of any investigation and the results of such investigation and any actions taken.

**2.4 Efficient use of raw materials**

- 2.4.1 The Operator shall -
- 2.4.1.1 maintain the raw materials table or description submitted in response to Section 2.4 of the Application and in particular consider on a periodic basis whether there are suitable alternative materials to reduce environmental impact;
  - 2.4.1.2 carry out periodic waste minimisation audits and water use efficiency audits. If such an audit has not been carried out in the 2 years prior to the issue of this Permit, then the first such audit shall take place within 2 years of its issue. The methodology used and an action plan for increasing the efficiency of the use of raw materials or water shall be submitted to the Agency within 2 months of completion of each such audit and a review of the audit and a description of progress made against the action plan shall be submitted to the Agency at least every 4 years thereafter; and
  - 2.4.1.3 ensure that incoming water use is directly measured and recorded.

## 2.5 Waste Storage and Handling

- 2.5.1 The Operator shall design, maintain and operate all facilities for the storage and handling of waste on the Permitted Installation such that there are no releases to water or land during normal operation and that emissions to air and the risk of accidental release to water or land are minimised.
- 2.5.2 The Operator shall use BAT so as to prevent or where that is not practicable to reduce emissions of litter from the Permitted Installation provided always that the techniques used by the Operator shall be no less effective than those described in the Application, where relevant.

## 2.6 Waste recovery or disposal

- 2.6.1 Waste produced at the Permitted Installation shall be:
- 2.6.1.1 recovered to no lesser extent than described in the Application; and
  - 2.6.1.2 where not recovered, disposed of while avoiding or reducing any impacts on the environment provided always that this is not done in any way that would have a greater effect on the environment than that described in the Application.
- 2.6.2 The Operator shall maintain the waste recovery or disposal table or description submitted in response to Section 2.6 of the Application and in particular review the available options for waste recovery and disposal for the purposes of complying with condition 2.6.1 above.
- 2.6.3 The Operator shall maintain and implement a system which ensures that a record is made of the quantity, composition, origin, destination (including whether this is a recovery or disposal operation) and where relevant removal date of any waste that is produced at the Permitted Installation.
- 2.6.4 The Operator shall maintain and implement a system which ensures that a record is made of the quantity, composition, origin and delivery date of any waste that is received for disposal or recovery at the Permitted Installation.
- 2.6.5 No Condition Applies
- 2.6.6 Wastes produced at the Permitted Installation shall, as a minimum, be sampled and analysed in accordance with Table 2.6.1. Additional samples shall be taken and tested and appropriate action taken, whenever:
- disposal or recovery routes change; or
  - it is suspected that the nature or composition of the waste has changed such that the route currently selected may no longer be appropriate.

Table 2.6.1 : Emission limits and monitoring frequency for solid residues

Emission point reference	Substance	Limit (including Reference Period)	Monitoring frequency	Monitoring method
Bottom Ash	TOC	3%	Monthly	Agency ash sampling protocol.

## 2.7 Energy Efficiency

- 2.7.1 The Operator shall produce a report on the energy consumed at the Permitted Installation over the previous calendar year, by 31 January each year, providing the information required by condition 4.1.2.
- 2.7.2 The Operator shall maintain and update annually an energy management system which shall include, in particular, the monitoring of energy flows and targeting of areas for improving energy efficiency.
- 2.7.3 The Operator shall design, maintain and operate the Permitted Installation so as to secure energy efficiency, taking into account relevant guidance including the Agency's Energy Efficiency Horizontal Guidance Note as from time to time amended. Energy efficiency shall be secured in particular by:
- ensuring that the appropriate operating and maintenance systems are in place;
  - ensuring that all plant is adequately insulated to minimise energy loss or gain;
  - ensuring that all appropriate containment methods, (e.g. seals and self-closing doors) are employed and maintained to minimise energy loss;
  - employing appropriate basic controls, such as simple sensors and timers, to avoid unnecessary discharge of heated water or air;
  - where building services constitute more than 5% of the total energy consumption of the Installation, identifying and employing the appropriate energy efficiency techniques for building services, having regard in particular to the Building services part of the Agency's Energy Efficiency Horizontal Guidance Note H2; and
  - maintaining and implementing an energy efficiency plan which identifies energy saving techniques that are applicable to the activities and their associated environmental benefit and prioritises them, having regard to the appraisal method in the Agency's Energy Efficiency Horizontal Guidance Note H2.

## 2.8 Accident prevention and control

- 2.8.1 The Operator shall maintain and implement when necessary the accident management plan submitted or described in response to Section 2.8 of the Application. The plan shall be reviewed at least every 2 years or as soon as practicable after an accident, whichever is the earlier, and the Agency notified of the results of the review within 2 months of its completion.

## 2.9 Noise and Vibration

- 2.9.1 The Operator shall use BAT so as to prevent or where that is not practicable to reduce emissions of noise and vibration from the Permitted Installation, in particular by:
- equipment maintenance, eg. of fans, pumps, motors, conveyors and mobile plant;
  - use and maintenance of appropriate attenuation, eg. silencers, barriers, enclosures;
  - timing and location of noisy activities and vehicle movements;
  - periodic checking of noise emissions, either qualitatively or quantitatively; and
  - maintenance of building fabric,

provided always that the techniques used by the Operator shall be no less effective than those described in the Application, where relevant.

2.9.2 No Condition Applies

2.9.3 No Condition Applies

## **2.10 On-site Monitoring**

- 2.10.1 The Operator shall maintain and implement an emissions monitoring programme which ensures that emissions are monitored from the specified points, for the parameters listed in and to the frequencies and methods described in Tables 2.2.2 and 2.2.2a, unless otherwise agreed in writing, and that the results of such monitoring are assessed. The programme shall ensure that monitoring is carried out under an appropriate range of operating conditions.
- 2.10.2 Where Continuous Emission Monitors are installed to comply with the monitoring requirements in Tables 2.2.2 and 2.2.2a, the Operator shall perform a QAL2 test as specified in BS EN 14181 at least every three years and when there are significant changes to either the process, the fuel used or to the CEMs themselves.
- 2.10.3 Where Continuous Emission Monitors are installed to comply with the monitoring requirements in Tables 2.2.2 and 2.2.2a, the Operator shall perform an Annual Surveillance Test (AST) at least annually, as specified within BS EN 14181.
- 2.10.4 The Operator shall carry out environmental or other specified substance monitoring to the frequencies and methods described in Table 2.10.1

Table 2.10.1 : Other monitoring requirements

Emission point reference or source or description of point of measurement	Substance or parameter	Monitoring frequency	Monitoring method	Other specifications
A1	temperature	continuous	As described in the application	
A1	pressure	continuous	As described in the application	
A1	oxygen content	continuous	As described in the application	
A1	Water Vapour content	continuous	As described in the application	
A1	Dioxin-like PCBs (WHO-TEQ <sup>1</sup> Humans / Mammals)	Bi-annual periodic measurement, average value over sample period of between 6 and 8 hours.	To be determined utilising sampling and analytical techniques developed for dioxins/furans (BS EN 1948)	
A1	Dioxin-like PCBs (WHO-TEQ <sup>1</sup> Fish)	Bi-annual periodic measurement, average value over sample period of between 6 and 8 hours.	To be determined utilising sampling and analytical techniques developed for dioxins/furans (BS EN 1948)	
A1	Dioxin-like PCBs (WHO-TEQ <sup>1</sup> Birds)	Bi-annual periodic measurement average value over sample period of between 6 and 8 hours.	To be determined utilising sampling and analytical techniques developed for dioxins/furans (BS EN 1948)	
A1	Poly-cyclic aromatic hydrocarbons (PAHs)	Bi-annual periodic measurement, average value over sample period of between 6 and 8 hours.	Procedure shall use BS ISO 11338-1 and BS-ISO 11338-2.	
A1	Dioxins / furans (WHO-TEQ <sup>1</sup> Humans / Mammals)	Bi-annual periodic measurement, average value over sample period of between 6 and 8 hours.	To be determined utilising sampling and analytical techniques developed for dioxins/furans (BS EN 1948)	
A1	Dioxins / furans (WHO-TEQ <sup>1</sup> Fish)	Bi-annual periodic measurement, average value over sample period of between 6 and 8 hours.	To be determined utilising sampling and analytical techniques developed for dioxins/furans (BS EN 1948)	
A1	Dioxins / furans (WHO-TEQ <sup>1</sup> Birds)	Bi-annual periodic measurement, average value over	To be determined utilising sampling and analytical techniques developed for	

Table 2.10.1 : Other monitoring requirements

Emission point reference or source or description of point of measurement	Substance or parameter	Monitoring frequency	Monitoring method	Other specifications
		sample period of between 6 and 8 hours.	dioxins/furans (BS EN 1948)	
Bottom Ash	Metals (Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs.	Quarterly <sup>2</sup>	Sampling and analysis as per Agency ash sampling protocol.	
Bottom Ash	Total soluble fraction and metals (Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions	Before use of a new disposal or recycling route	Sampling and analysis as per Agency ash sampling protocol.	
APC Residues	Metals (Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs.	Quarterly <sup>2</sup>	Sampling and analysis as per Agency ash sampling protocol.	
APC Residues	Total soluble fraction and metals (Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions	Before use of a new disposal or recycling route	Sampling and analysis as per Agency ash sampling protocol.	
Close to the secondary Combustion Chamber inner wall	Temperature (° C)	Continuous	Traceable to National Standards	

Note 1: The TEQ sum of the equivalence factors to be reported as a range based on: All congeners less than the detection limit assumed to be zero as a minimum, and all congeners less than the detection limit assumed to be at the detection limit as a maximum.

- 2.10.5 The Operator shall carry out monitoring of the process variables listed in Table 2.10.1 to the frequencies and methods described in that Table.
- 2.10.6 No Condition Applies
- 2.10.7 The Operator shall notify the Agency at least 14 days in advance of undertaking monitoring and/ or spot sampling, where such notification has been requested in writing by the Agency.
- 2.10.8 The Operator shall maintain records of all monitoring taken or carried out (this includes records of the taking and analysis of samples instrument measurements (periodic and continual), calibrations, examinations, tests and surveys) and any assessment or evaluation made on the basis of such data.
- 2.10.9 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme in condition 2.10.1 of this Permit and other monitoring specified in condition 2.10.4 shall have either MCERTS certification or MCERTS accreditation (as appropriate) unless otherwise agreed in writing. Newly installed CEMs, or CEMs replacing existing CEMs, shall have MCERTS certification and have an MCERTS certified range which is not greater than 1.5 times the daily emission limit value (ELV) specified in Table 2.2.2. The CEM shall also be able to measure instantaneous values over the ranges which are to be expected during all operating conditions. If it is necessary to use more than one range setting of the CEM to achieve this requirement, the CEM shall be verified for monitoring supplementary, higher ranges.
- 2.10.10 There shall be provided:
- 2.10.10.1 safe and permanent means of access to enable sampling/monitoring to be carried out in relation to the emission points specified in Schedule 2 to this Permit, unless otherwise specified in that Schedule; and
  - 2.10.10.2 safe means of access to other sampling/monitoring points when required by the Agency.
- 2.10.11. The Operator shall carry out the on-going monitoring identified in the Site Protection and Monitoring Programme submitted under condition 4.1.8, unless otherwise agreed in writing by the Agency.
- 2.10.12. No Condition Applies

## **2.11 Closure and Decommissioning**

- 2.11.1 The Operator shall maintain and operate the Permitted Installation so as to prevent or minimise any pollution risk, including the generation of waste, on closure and decommissioning in particular by:-
- 2.11.1.1 attention to the design of new plant or equipment;
  - 2.11.1.2 the maintenance of a record of any events which have, or might have, impacted on the condition of the site along with any further investigation or remediation work carried out; and



- 2.11.1.3 the maintenance of a site closure plan to demonstrate that the Installation can be decommissioned avoiding any pollution risk and returning the site of operation to a satisfactory state.
- 2.11.2 Notwithstanding condition 2.11.1 of this Permit, the Operator shall carry out a full review of the Site Closure Plan at least every 4 years.
- 2.11.3 The site closure plan shall be implemented on final cessation or decommissioning of the Permitted activities or part thereof.
- 2.11.4 The Operator shall give at least 30 days written notice to the Agency before implementing the site closure plan.

## **2.12 Multiple Operator installations**

- 2.12.1 This is not a multi-Operator installation

## **2.13 Transfer to effluent treatment plant**

- 2.13.1 No transfer from the Permitted Installation shall be made to effluent treatment plant.
- 2.13.2 No Condition Applies

### **3 Records**

- 3.1 The Operator shall ensure that all records required to be made by this Permit and any other records made by it in relation to the operation of the Permitted Installation shall:-
- 3.1.1 be made available for inspection by the Agency at any reasonable time;
  - 3.1.2 be supplied to the Agency on demand and without charge;
  - 3.1.3 be legible;
  - 3.1.4 be made as soon as reasonably practicable;
  - 3.1.5 indicate any amendments which have been made and shall include the original record wherever possible;
  - 3.1.6 be retained at the Permitted Installation, or other location agreed by the Agency in writing, for a minimum period of 4 years from the date when the records were made, unless otherwise agreed in writing; and
  - 3.1.7 where they concern the condition of the site of the Installation or are related to the implementation of the Site Protection and Monitoring Programme, be kept at the Permitted Installation, or other location agreed by the Agency in writing, until all parts of the Permit have been surrendered.

## 4 Reporting

- 4.1.1 All reports and written and or oral notifications required by this Permit and notifications required by Regulation 16 of the PPC Regulations shall be made or sent to the Agency using the contact details notified in writing to the Operator by the Agency.
- 4.1.2 The Operator shall, unless otherwise agreed in writing, submit reports of the monitoring and assessment carried out in accordance with the conditions of this Permit, as follows:-
- 4.1.2.1 in respect of the parameters and emission points specified in Table S2 to Schedule 2;
  - 4.1.2.2 for the reporting periods specified in Table S2 to Schedule 2 and using the forms specified in Table S3 to Schedule 3;
  - 4.1.2.3 giving the information from such results and assessments as may be required by the forms specified in those Tables; and
  - 4.1.2.4 to the Agency within 28 days of the end of the reporting period.
- 4.1.3 The Operator shall submit to the Agency a report on the performance of the Permitted Installation over the previous year, by 31 January each year, providing the information listed in Tables S4.1 and S4.2 of Schedule 4, assessed at any frequency specified therein, and using the form specified in Table S3 to Schedule 3.
- 4.1.4 No Condition Applies
- 4.1.5 The Operator shall review fugitive emissions, having regard to the application of Best Available Techniques, on an annual basis, or such other period as shall be agreed in writing by the Agency, and a summary report on this review shall be sent to the Agency detailing such releases and the measures taken to reduce them within 3 months of the end of such period.
- 4.1.6 Where the Operator has a formal environmental management system applying to the Permitted Installation which encompasses annual improvement targets the Operator shall, not later than 31 January in each year, provide a summary report of the previous year's progress against such targets.
- 4.1.7 The Operator shall, within 6 months of receipt of written notice from the Agency, submit to the Agency a report assessing whether all appropriate preventive measures continue to be taken against pollution, in particular through the application of the best available techniques, at the Installation. The report shall consider any relevant published technical guidance current at the time of the notice which is either supplied with or referred to in the notice, and shall assess the costs and benefits of applying techniques described in that guidance, or otherwise identified by the Operator, that may provide environmental improvement.
- 4.1.8 The Operator shall, within two months of the date of this Permit, submit a detailed Site Protection and Monitoring Programme, in accordance with and using the appropriate template format given in the Land Protection Guidance. The Operator shall implement and maintain the Site Protection and Monitoring Programme (SPMP) submitted under this condition, and shall carry out regular reviews of it at a minimum frequency of every 2 years. The results of such reviews and any changes made to the SPMP shall be reported to the Agency within 1 month of the review or change.

## 5 Notifications

- 5.1.1 The Operator shall notify the Agency **without delay** of:-
- 5.1.1.1 the detection of an emission of any substance which exceeds any limit or criterion in this Permit specified in relation to the substance;
  - 5.1.1.2 the detection of any fugitive emission which has caused, is causing or may cause significant pollution;
  - 5.1.1.3 the detection of any malfunction, breakdown or failure of plant or techniques which has caused, is causing or has the potential to cause significant pollution;
  - 5.1.1.4 any accident which has caused, is causing or has the potential to cause significant pollution; and
  - 5.1.1.5 any incident which has led to a period of abnormal operation of incineration or co-incineration plant, as defined in section 6.1.1.
  - 5.1.1.6 any incident which has led to the emergency relief vent opening when waste is being charged
- 5.1.2 The Operator shall submit written confirmation to the Agency of any notification under condition 5.1.1, by sending:-
- 5.1.2.1 for notifications under conditions 5.1.1.1 – 5.1.1.4, the information listed in Part A of Schedule 1 to this Permit within 24 hours of such notification; and
  - 5.1.2.2 for notifications under conditions 5.1.1.1 – 5.1.1.4, the more detailed information listed in Part B of that Schedule as soon as practicable thereafter;
  - 5.1.2.3 for notifications under condition 5.1.1.5, the information listed in Part C of Schedule 1 as soon as practicable thereafter;
- and such information shall be in accordance with that Schedule.
- 5.1.2.4 For notifications under condition 5.1.1.6, the reasons for the operation of the emergency relief vent and the measures taken to prevent a recurrence, as soon as practicable thereafter.
- 5.1.3 The Operator shall give written notification as soon as practicable prior to any of the following:-
- 5.1.3.1 permanent cessation of the operation of part or all of the Permitted Installation;
  - 5.1.3.2 cessation of operation of part or all of the Permitted Installation for a period likely to exceed 1 year; and
  - 5.1.3.3 resumption of the operation of part or all of the Permitted Installation after a cessation notified under condition 5.1.3.2.
- 5.1.4 The Operator shall notify the Agency, as soon as reasonably practicable, of any information concerning the state of the Site which adds to that provided to the Agency as part of the Application or to that in the Site Protection and Monitoring Programme submitted under condition 4.1.8 of this Permit.
- 5.1.5 The Operator shall notify the following matters to the Agency in writing within 14 days of their occurrence:-
- 5.1.5.1 where the Operator is a registered company:-
    - any change in the Operator's trading name, registered name or registered office address;

- any change to particulars of the Operator's ultimate holding company (including details of an ultimate holding company where an Operator has become a subsidiary)
  - any steps taken with a view to the Operator going into administration, entering into a company voluntary arrangement or being wound up;
- 5.1.5.2 where the Operator is a corporate body other than a registered company:
- any change in the Operator's name or address;
  - any steps taken with a view to the dissolution of the Operator.
- 5.1.5.3 In any other case: -
- the death of any of the named Operators (where the Operator consists of more than one named individual);
  - any change in the Operator's name(s) or address(es);
  - any steps taken with a view to the Operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case them being in a partnership, dissolving the partnership;
- 5.1.6 Where the Operator has entered into a Climate Change Agreement with the Government, the Operator shall notify the Agency within one month of:-
- 5.1.6.1 a decision by the Secretary of State not to re-certify that Agreement.
- 5.1.6.2 a decision by either the Operator or the Secretary of State to terminate that agreement.
- 5.1.6.3 any subsequent decision by the Secretary of State to re-certify such an Agreement.
- 5.1.7 Where the Operator has entered into a Direct Participant Agreement in the Emissions Trading Scheme which covers emissions relating to the energy consumption of the activities, the Operator shall notify the Agency within one month of:-
- 5.1.7.1 a decision by the Operator to withdraw from or the Secretary of State to terminate that agreement.
- 5.1.7.2 a failure to comply with an annual target under that Agreement at the end of the trading compliance period.

## 6 Interpretation

6.1.1 In this Permit, the following expressions shall have the following meanings:-

*"Abatement equipment"* means that equipment dedicated to the removal of polluting substances from releases from the Installation to air or water media.

*"Abnormal operation"* means any technically unavoidable stoppages, disturbances, or failures of the abatement plant or the measurement devices, during which the concentrations in the discharges into air and the purified waste water of the regulated substances may exceed the normal emission limit values.

*"Annual release"* means the total release during any calendar year commencing 1 January

*"Application"* means the application for this Permit, together with any response to a notice served under Schedule 4 to the PPC Regulations and any other information formally accepted by the Agency as being part of the Application

*"background concentration"* means such concentration of that substance as is present in:

- water supplied to the site; or
- where more than 50% of the water used at the site is directly abstracted from ground or surface water on site, the abstracted water; or
- where the Permitted Installation uses no significant amount of supplied or abstracted water, the precipitation on to the site.

*"BAT"* means best available techniques means the most effective and advanced stage of development of activities and their methods of operation which indicates the practical suitability of particular techniques to prevent and where that is not practicable to reduce emissions and the impact on the environment as a whole. For these purposes: "available techniques" means "those techniques which have been developed on a scale which allows implementation in the relevant industrial sector, under economically and technically viable conditions, taking into consideration the cost and advantages, whether or not the techniques are used or produced inside the United Kingdom, as long as they are reasonably accessible to the Operator"; "best" means "in relation to techniques, the most effective in achieving a high general level of protection of the environment as a whole" and "techniques" "includes both the technology used and the way in which the Installation is designed, built, maintained, operated and decommissioned." . In addition, Schedule 2 of the PPC Regulations has effect in relation to the determination of BAT.

*"Bi-annual"* means twice per year with at least five months between tests;

*"Bottom Ash"* means ash falling through the grate or transported by the grate

*"CEM"* Continuous emission monitor

*"CEN"* means Comité Européen de Normalisation

*"Commissioning"* relates to the period after construction has been completed or when a modification has been made to the plant or the raw materials when the Permitted Installation process is being tested and modified to operate according to its design;

*"Controlled waters"* shall have the same meaning as in Part III of the Water Resources Act 1991;

*"Daily average"* for releases of substances to air means the average of half-hourly averages over a calendar day ( or consecutive discrete periods of 24 hours as described in the Application / agreed with the Agency) during normal operation. Where any of abnormal operation, start-up or shut-down occur during the day (24-hour period) in such a way that there are less than 43 half-hourly averages recorded during normal operation, no daily average shall be recorded for that day.

"*Dioxin and Furans*" means polychlorinated dibenzo-p-dioxins and polychlorinated dibenzofurans.

"*ELV*" means emission limit value.

"*Fugitive emission*" means an emission to air or water (including sewer) from the Permitted Installation which is not controlled by an emission or background concentration limit under conditions 2.2.1.3, 2.2.2.4, 2.2.2.5, 2.2.2.8 or 2.2.2.9 of this Permit.

"*Groundwater*" means all water which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

"*Incineration Line*" means all of the incineration equipment related to a common discharge to air location.

"*Infectious clinical waste*" means clinical waste incorporating substances containing viable micro-organisms or their toxins which are known or reliably believed to cause disease in man or other living organisms

"*ISO*" means International Standards Organisation.

"*Land Protection Guidance*" means the version of the Agency guidance note "H7 - *Guidance on the Protection of Land under the PPC Regime: Application Site Report and Site Protection and Monitoring Programme*", including its appended templates for data reporting, which is current at the time of issue of the Permit.

"*L<sub>Aeq,T</sub>*" means the equivalent continuous A-weighted sound pressure level in dB determined over time period, T.

"*L<sub>A90,T</sub>*" means the A-weighted sound pressure level in dB exceeded for 90% of the time period, T.

"*L<sub>AFmax</sub>*" means the maximum A weighted sound level measurement in dB measured with a fast time weighting.

"*LOI*" means loss on ignition a technique used to determine the combustible material by heating the ash residue to a high temperature

"*MCERTS*" means the Environment Agency's Monitoring Certification Scheme.

"*Monitoring*" includes the taking and analysis of samples, instrumental measurements (periodic and continual), calibrations, examinations, tests and surveys.

"*PAH*" means Poly-cyclic aromatic hydrocarbon, and comprises Anthanthrene, Benzo[a]anthracene, Benzo[b]fluoranthene, Benzo[k]fluoranthene, Benzo[b]naph(2,1-d)thiophene, Benzo[c]phenanthrene, Benzo[ghi]perylene, Benzo[a]pyrene, Cholanthrene, Chrysene, Cyclopenta[a,c,d]pyrene, Dibenz[ah]anthracene, Dibenz[a,i]pyrene Fluoranthene, Indo[1,2,3-cd]pyrene, Naphthalene

"*PCB*" means Polychlorinated Biphenyl. Dioxin-like PCBs are the non-ortho and mono-ortho PCBs listed in condition 6.1.5

"*Permitted Installation*" means the activities and the limits to those activities described in Table 1.1.1 of this Permit.

"*PPC Regulations*" means the Pollution, Prevention and Control (England and Wales) Regulations SI 2000 No.1973 (as amended) and words and expressions defined in the PPC Regulations shall have the same meanings when used in this Permit save to the extent they are specifically defined in this Permit.

"Quarterly" for reporting/sampling means after/during each 3 month period, January to March; April to June; July to September and October to December and, when sampling, with at least 2 months between each sampling date.

"Monthly" means for the purposes of sampling/reporting a calendar month.

"Sewer" means sewer within the meaning of section 219(1) of the Water Industry Act 1991.

"Shutdown" is any period where the plant is being returned to a non-operational state and there is no waste being burned.

"Staff" includes employees, directors or other officers of the Operator, and any other person under the Operator's direct or indirect control, including contractors.

"Start-up" is any period, where the plant has been non-operational, after igniting the auxiliary burner until waste has been fed to the incinerator to initiate steady-state conditions as described in the Application.

"TOC" means Total Organic Carbon. In respect of releases to air, this means the gaseous and vaporous organic substances, expressed as TOC. In respect of Bottom Ash, this means the total carbon content of all organic species present in the ash (excluding carbon in elemental form).

"Waste Incineration Directive" means Directive 2000/76/EC on the incineration of waste (O.J. L 332, 28.12.2000)

"WHO" means the World Health Organisation

"Year" means calendar year ending 31 December.

"mg/m<sup>3</sup>" means milligrams per cubic meter

"ng/m<sup>3</sup>" means nanograms per cubic meter

6.1.2 Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

6.1.3 Unless otherwise stated, any references in this Permit to concentrations of substances in emissions into air means:-

6.1.3.1 in relation to gases from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels (including waste oil), 6% dry for solid fuels; and/or

6.1.3.2 in relation to gases from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content

6.1.3.3 in relation to gases from incineration plants other than those burning waste oil, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 11% dry

6.1.3.4 where hazardous wastes are burned in an incineration or co-incineration plant and the emissions of pollutants are reduced by gas treatment, standardisation of the gas with respect to oxygen content shall be carried out only if the oxygen concentration measured over the same period exceeds the relevant oxygen content defined in conditions 6.1.3.1 – 6.1.3.3 above. In other cases, the measured emissions shall be standardised only for moisture, pressure and temperature.



- 6.1.4 Where any condition of this Permit refers to the whole or parts of different documents, in the event of any conflict between the wording of such documents, the wording of the document(s) with the most recent date shall prevail to the extent of such conflict.
- 6.1.5 For dioxins/furans and dioxin-like PCBs the determination of the toxic equivalence concentration (I-TEQ, & WHO-TEQ for dioxins/furans, WHO-TEQ for dioxin-like PCBs) stated as a release limit and/or reporting requirement, the mass concentrations of the following congeners have to be multiplied with their respective toxic equivalence factors before summing.

TEF schemes for dioxins and furans				
Congener	I-TEF(1990)	WHO-TEF (1997/8)		
		Humans / Mammals	Fish	Birds
<b>Dioxins</b>				
2,3,7,8-TCDD	1	1	1	1
1,2,3,7,8-PeCDD	0.5	1	1	1
1,2,3,4,7,8-HxCDD	0.1	0.1	0.5	0.05
1,2,3,6,7,8-HxCDD	0.1	0.1	0.01	0.01
1,2,3,7,8,9-HxCDD	0.1	0.1	0.01	0.1
1,2,3,4,6,7,8-HpCDD	0.01	0.01	0.001	<0.001
OCDD	0.001	0.0001	-	-
<b>Furans</b>				
2,3,7,8-TCDF	0.1	0.1	0.05	1
1,2,3,7,8-PeCDF	0.05	0.05	0.05	0.1
2,3,4,7,8-PeCDF	0.5	0.5	0.5	1
1,2,3,4,7,8-HxCDF	0.1	0.1	0.1	0.1
1,2,3,7,8,9-HxCDF	0.1	0.1	0.1	0.1
1,2,3,6,7,8-HxCDF	0.1	0.1	0.1	0.1
2,3,4,6,7,8-HxCDF	0.1	0.1	0.1	0.1
1,2,3,4,6,7,8 HpCDF	0.01	0.01	0.01	0.01
1,2,3,4,7,8,9-HpCDF	0.01	0.01	0.01	0.01
OCDF	0.001	0.0001	0.0001	0.0001

TEF schemes for dioxin-like PCBs			
Congener	WHO-TEF (1997/8)		
	Humans / mammals	Fish	Birds
<b>Non-ortho PCBs</b>			
3,4,4',5'-TCB (81)	0.0001	0.0005	0.1
3,3',4,4'-TCB (77)	0.0001	0.0001	0.05
3,3',4,4',5' - PeCB (126)	0.1	0.005	0.1
3,3',4,4',5,5'-HxCB(169)	0.01	0.00005	0.001
<b>Mono-ortho PCBs</b>			
2,3,3',4,4'-PeCB (105)	0.0001	<0.000005	0.0001
2,3,4,4',5-PeCB (114)	0.0005	<0.000005	0.0001

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2,3',4,4',5-PeCB (118)	0.0001	<0.000005	0.00001
2',3,4,4',5-PeCB (123)	0.0001	<0.000005	0.00001
2,3,3',4,4',5-HxCB (156)	0.0005	<0.000005	0.0001
2,3,3',4,4',5'-HxCB (157)	0.0005	<0.000005	0.0001
2,3',4,4',5,5'-HxCB (167)	0.00001	<0.000005	0.00001
2,3,3',4,4',5,5'-HpCB (189)	0.0001	<0.000005	0.00001

## Schedule 1 - Notification of abnormal emissions (Including abnormal operations)

This page outlines the information that the Operator must provide to satisfy conditions 5.1.1 and 5.1.2 of this Permit.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the PPC Regulations.

### Part A

Permit Number	
Name of Operator	
Location of Installation	
Location of the emission	
Time and date of the emission	

Substance(s) emitted	Media	Best estimate of the quantity or the rate of emission	Time during which the emission took place

Measures taken, or intended to be taken, to stop the emission	
---	--

### Part B

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident	
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment or harm which has been or may be caused by the emission	
The dates of any unauthorised emissions from the Installation in the preceding 24 months.	

**Part C**

Permit Number	
Name of Operator	
Location of Installation	

Time at which abnormal operation commenced	
Time at which abnormal operation ceased	
Duration of this incidence of abnormal operation	
Cumulative abnormal operation duration in current year (at end of present incidence)	
Reasons for abnormal operation	
How did the abnormal operation end? (e.g. plant repaired, reaching maximum permitted duration, initiation of shutdown, etc.)	
Where the abnormal operation was caused by the failure of the particulate, CO or TOC CEM, attach a copy of the alternate monitoring data which was used to demonstrate compliance with the abnormal operation emission limit values.	

Where abatement plant has failed, give the half-hourly average emissions for pollutants of relevance during the abnormal operation in the rows below

Pollutant	1 <sup>st</sup> ½ hour	2 <sup>nd</sup> ½ hour	3 <sup>rd</sup> ½ hour	4 <sup>th</sup> ½ hour	5 <sup>th</sup> ½ hour	6 <sup>th</sup> ½ hour	7 <sup>th</sup> ½ hour	8 <sup>th</sup> ½ hour

Name*	
Post	
Signature	
Date	

\* authorised to sign on behalf of STERILE TECHNOLOGIES (NEWCASTLE)LTD

## **Schedule 2 - Reporting of monitoring data**

Parameters for which reports shall be made, in accordance with conditions 4.1.2 and 4.1.3 of this Permit, are listed below.

Permit and introductory note: the PPC Regulations  
 Schedule 2 - Reporting of monitoring data

Table S2: Reporting of monitoring data

Parameter	Emission point	Reporting period	Period begins
Sulphur dioxide mg m <sup>-3</sup>	A1	Six months (Bi annual monitoring) Monthly (continuous monitoring)	01/01/2006
Total Organic Carbon (TOC) mg m <sup>-3</sup>	A1	Six months (Bi annual monitoring) Monthly (continuous monitoring)	01/01/2006
Oxides of nitrogen mg m <sup>-3</sup>	A1	Six months (Bi annual monitoring) Monthly (continuous monitoring)	01/01/2006
Gaseous chlorides as HCl mg m <sup>-3</sup>	A1	Six months (Bi annual monitoring) Monthly (continuous monitoring)	01/01/2006
Gaseous fluorides as HF mg m <sup>-3</sup>	A1	Six months (Bi annual monitoring) Monthly (continuous monitoring)	01/01/2006
Particulate Matter mg m <sup>-3</sup>	A1	Six months (Bi annual monitoring) Monthly (continuous monitoring)	01/01/2006
Carbon Monoxide mg m <sup>-3</sup>	A1	Six months (Bi annual monitoring) Monthly (continuous monitoring)	01/01/2006
Cadmium & Thallium and their compounds (total)	A1	Every 6 months	01/01/2006
Mercury and its compounds	A1	Every 6 months	01/01/2006
Antimony, Arsenic, Lead, Chromium, Cobalt, Copper, Manganese, Nickel and Vanadium and their compounds (total)	A1	Every 6 months	01/01/2006
Dioxins / furans (I-TEQ)	A1	Every 6 months.	01/01/2006
Dioxin-like PCBs (WHO-TEQ Humans / Mammals)	A1	Every 6 months.	01/01/2006
Dioxin-like PCBs (WHO-TEQ Fish)	A1	Every 6 months.	01/01/2006
Dioxin-like PCBs (WHO-TEQ Birds)	A1	Every 6 months.	01/01/2006
Poly-cyclic aromatic hydrocarbons (PAHs)	A1	Every 6 months.	01/01/2006
Metals (Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs.	APC Residues	Every 6 months.	01/01/2006
Total soluble fraction and metals (Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions	APC Residues	Before use of a new disposal or recycling route	01/01/2006
Total soluble fraction and metals (Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions	Bottom Ash	Before use of a new disposal or recycling route	01/01/2006
Metals (Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs.	Bottom Ash	Every 6 months.	01/01/2006
TOC	Bottom Ash	Monthly	01/01/2006
Water usage	Installation	Every 12 months	01/01/2006
Energy usage	Installation	Every 12 months	01/01/2006
Performance Indicators	Installation	Every 12 months	01/01/2006
Waste disposal and/or recovery.	Installation	Every 12 months	01/01/2006

## Schedule 3 - Forms to be used

Table S3: Reporting Forms		
Media or parameter	Form Number	Date of Form
Air: Periodic monitored emissions biannually	Agency Form / AP3538SM/ A1 / Form dated September 05	September 05
Air: Continuously monitored emissions of particulates	Agency Form / AP3538SM/ A 2/ Form dated September 05	September 05
Air: Continuously monitored emissions of Gaseous chlorides as HCl	Agency Form / AP3538SM/ A 3/ Form dated September 05	September 05
Air: Continuously monitored emissions of TOC	Agency Form / AP3538SM/ A4 / Form dated September 05	September 05
Air: Continuously monitored emissions of Carbon monoxide	Agency Form / AP3538SM/ A5 / Form dated September 05	September 05
Air: Continuously monitored emissions of Sulphur dioxide	Agency Form / AP3538SM/ A 6/ Form dated September 05	September 05
Air: Continuously monitored emissions of Oxides of nitrogen	Agency Form / AP3538SM/ A 7/ Form dated September 05	September 05
Bottom Ash, APC Residues, Composition	Agency Form / AP3538SM/ Ash 1/ Form dated September 05	September 05
Bottom Ash, APC Residues, Other solid residues: Solubility	Agency Form / AP3538SM/ Ash 2/ Form dated September 05	September 05
Energy	Agency Form / AP3538SM/ E1/ Form dated September 05	September 05
Waste Return	Agency Form / AP3538SM/ R1/ Form dated September 05	September 05
Water usage	Agency Form / AP3538SM/ WU1 / Form dated September 05	September 05
Performance indicators	Agency Form / AP3538SM/ PI1/ Form dated September 05	September 05

## Schedule 4 - Reporting of performance data

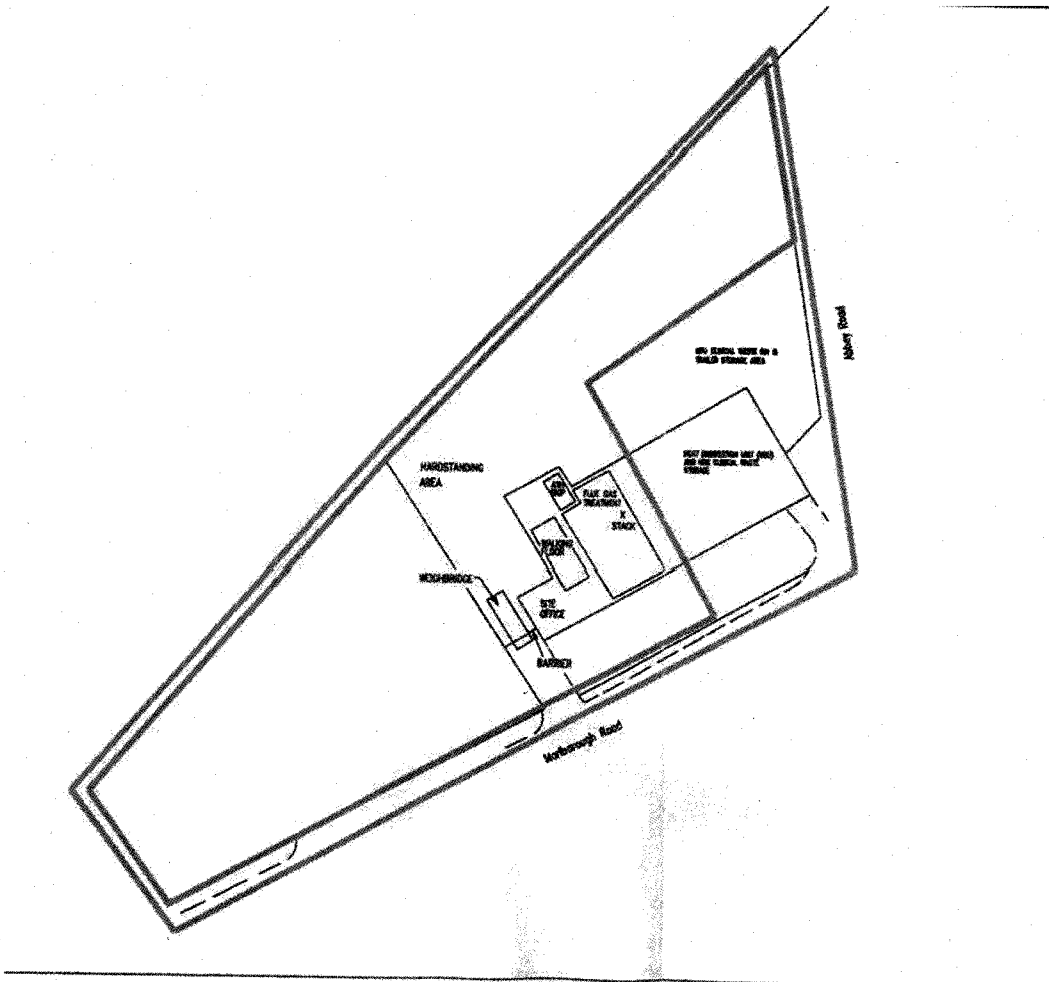
Data required to be recorded and reported by Condition 4.1.3. The data should be assessed at the frequency given and reported annually to the Agency.

Table S4.1: Annual Production/Treatment	
Total Waste Incinerated	tonnes
Total Clinical Waste Incinerated	tonnes

Table S4.2: Performance parameters		
Parameter	Frequency of assessment	Performance indicator
Electrical energy imported	Quarterly	KWhrs/ tonne of waste incinerated
Natural gas consumption	Quarterly	KWhrs/ tonne of waste incinerated
Mass of Bottom Ash produced	Quarterly	kg/ tonne of waste incinerated
Mass of APC residues produced	Quarterly	kg/ tonne of waste incinerated
Activated carbon consumption	Quarterly	kg/ tonne of waste incinerated
Lime consumption	Quarterly	kg/ tonne of waste incinerated
Water consumption	Quarterly	m <sup>3</sup> / tonne of waste incinerated



## Schedule 5 - Site Plan



## Schedule 6 - List of Permitted Wastes

Permitted Waste Types		
Description	European Waste Catalogue Number (where available) or other specification	Waste type as defined in Table 2.1.2
Identifiable human tissue, blood, animal carcasses and tissue from veterinary centres, hospitals or laboratories. Soiled surgical dressings, swabs and other similar soiled waste. Other waste material containing infectious disease causing organisms (HSAC Group A)	18 01 02 - body parts and organs including blood bags and blood preserves (except 18 01 03) 18 01 03* - wastes whose collection and disposal is subject to special requirements in order to prevent infections 18 01 04 - wastes whose collection and disposal is not subject to special requirements in order to prevent infection 18 02 02* - wastes whose collection and disposal is subject to special requirements in order to prevent infections 18 02 03 - waste whose collection and disposal is not subject to special requirements in order to prevent infection	Waste from human and animal health care and/or research
Soiled surgical dressings, swabs, nappies, feminine hygiene, incontinence pads and other similar soiled wastes collected from households, institutions and commercial and industrial premises.	18 02 04 - other fractions not otherwise specified	
Discarded syringe needles, cartridges, broken glass and any other contaminated disposable sharp instruments or items. (HSAC Group B or equivalent)	18 02 01 - sharps 18 02 02* - wastes whose collection and disposal is subject to special requirements in order to prevent infections 18 02 03 - waste whose collection and disposal is not subject to special requirements in order to prevent infection 18 02 04 - other fractions not otherwise specified	
Municipal sharps collection	18 02 07	
Microbiological cultures and infected waste from pharmaceutical departments and other research laboratories containing contaminated material (HSAC Group C)	18 01 03* - wastes whose collection and disposal is subject to special requirements in order to prevent infections 18 02 02* - wastes whose collection and disposal is subject to special requirements in order to prevent infections	Waste from human and animal health care and/or research
Automotive waste from petrol stations	19 02 09* - solid combustible wastes containing dangerous substances 19 02 10 - combustible wastes other than those mentioned in 19 02 08 and 19 02 09 19 02 99 - wastes not otherwise specified	

See Variation WP3836 V003

Permit and introductory note: the PPC Regulations  
 Schedule 6 - List of Permitted Wastes

pharmaceutical products (or their equivalent)	<p><b>18 01 08*</b> – cytotoxic and cytostatic medicines</p> <p><b>18 01 09</b> – medicines other than those mentioned in 18 01 08</p> <p><b>18 02 07*</b> – cytotoxic and cytostatic medicines</p> <p><b>18 02 08</b> – medicines other than those mentioned in 18 02 07</p> <p><b>18 01 06*</b> - chemicals consisting of or containing dangerous substances</p> <p><b>18 01 07</b> - chemicals other than those mentioned in 18 01 06</p> <p><b>18 02 05*</b> - chemicals consisting of or containing dangerous substances</p> <p><b>18 02 06*</b> - chemicals other than those mentioned in 18 02 05</p>	Waste medicines
Medicines collected from domestic households		

Items used to dispose of urine and other bodily secretions or excreta (or their equivalent). This includes used disposable bed pans or bed pan liners, incontinence pads, stoma bags, and urine containers	See Variation WP3836 V003	Waste from human and animal health care and/or research
(HSAC Group E or equivalent)		

Waste from agriculture, horticulture, food preparation and processing	<p>animal tissue waste</p> <p>plant tissue</p>	Waste from agriculture, food preparation and processing
Impounded/condemned	<p><b>02 01 99</b> wastes not otherwise specified</p> <p><b>02 02 02</b> – animal tissue waste</p> <p><b>02 02 03</b> – material unsuitable for consumption or processing</p> <p><b>02 02 99</b> – wastes not otherwise specified</p> <p><b>02 03 04</b> – materials unsuitable for consumption or processing</p> <p><b>02 03 99</b> – wastes not otherwise specified</p> <p><b>02 05 01</b> - materials unsuitable for consumption or processing</p> <p><b>02 05 99</b> - wastes not otherwise specified</p> <p><b>02 06 01</b> – materials unsuitable for consumption or processing</p> <p><b>02 06 99</b> - wastes not otherwise specified</p>	Waste from agriculture, food preparation and processing

Permit and introductory note: the PPC Regulations  
 Schedule 6 - List of Permitted Wastes

	specification	07 05 13* - solid wastes containing dangerous substances 07 05 14 - solid wastes other than those mentioned in 07 05 13 07 05 99 - wastes not otherwise specified 16 03 03* - inorganic wastes containing dangerous substances 16 03 04 - inorganic wastes other than those mentioned in 16 03 03 16 03 05* organic wastes containing dangerous substances 16 03 06 - organic wastes not otherwise specified	Waste materials
Discarded packaging, absorbents and filter materials associated with pharmaceutical wastes			Waste packaging and absorbents
Scene of crime/accident material			Confiscated/confidential material
Confidential material			Confiscated/confidential material
Wastes from industrial processes			Waste from chemical
Invasive and			Waste preparation
Substances and goods seized/confiscated by police/customs			Confiscated
Animal faeces collected from parks/gardens			Waste from agriculture, food preparation and processing

See Variation WP3836 V003

**Note**

- Reference to the HSAC Groups A -E means Health Services Advisory Committee recommendations for sub-division of waste as described in the Safe Disposal of Clinical Waste (HSE 1999)  
 Reference to 'or equivalent' means waste segregated and described in any other manner that meets the factual description of the HSAC references.

END OF PERMIT

**From:** [Cubley, Lara](#)  
**To:** [Ian Roberts](#); [Stephen Blay](#); [Toby Hudson](#)  
**Subject:** FW: <v9\_SmartSaved/> RE: Wrexham Permits  
**Date:** 16 December 2015 11:55:18

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Please see previous correspondence surrounding your gypsum query.

Regards Lara

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**From:** Cubley, Lara  
**Sent:** 22 July 2014 09:56  
**To:** Alan.Gartside@sita.co.uk  
**Subject:** <v9\_SmartSaved/> RE: Wrexham Permits

Hi Alan,

On talking previously with some of our waste specialists, the exclusion of gypsum and plaster cast waste from this EWC code is to encourage recovery of this waste stream.

However, due to previous use and concerns over hygiene, if it is not acceptable to find a use higher up the waste hierarchy, then we would deem it acceptable to receive this waste stream at the Wrexham Clinical Waste Incinerator.

If you have any further queries please do not hesitate to contact me.

Regards Lara

Lara Cubley  
Swyddog Rheoliadol 1 (RhDP/RhSY) / Regulatory Officer 1 (PIR/RSR)  
Cyfoeth Naturiol Cymru / Natural Resources Wales  
Ffôn/Tel: 01244 894539  
Ffôn symudol / Mobile: 07717 226464  
E-bost/E-mail: [lara.cubley@cyfoethnaturiolcymru.gov.uk](mailto:lara.cubley@cyfoethnaturiolcymru.gov.uk)  
[lara.cubley@naturalresourceswales.gov.uk](mailto:lara.cubley@naturalresourceswales.gov.uk)

*Our purpose is to ensure that the natural resources of Wales are sustainably maintained, enhanced and used, now and in the future.*

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**From:** [Alan.Gartside@sita.co.uk](mailto:Alan.Gartside@sita.co.uk) [<mailto:Alan.Gartside@sita.co.uk>]  
**Sent:** 18 July 2014 12:57  
**To:** Cubley, Lara  
**Subject:** Fw: Wrexham Permits

Hi Lara

Could you respond to the question below in that we have had permission from you good self to incinerate 18 01 04 Gypsum.

Many Thanks

Alan Gartside

Site Manager Salford/Wrexham  
Tradebe Healthcare

The Incinerator Site, Hope Hospital, Stott Lane  
Salford, M6 8BB

Phone: 0161 787 6930, Fax: 0161 707 9088, Mob: 07917760322

**From:** Anne Woolridge <[anne@issafe.co.uk](mailto:anne@issafe.co.uk)>

**Sent:** 04 July 2014 13:04

**To:** Simon Clarke

**Subject:** RE: Wrexham Permits

Hi Simon

Both the documents have the same content (incinerator ) and the permit specifically excludes 18 01 04 gypsum in the table on P6, however there is no mention of it in Schedule 6 – list of permitted wastes

Any ideas ?

I know, just what you wanted on a Friday afternoon!

Kind regards

Anne

Dr Anne Woolridge  
Technical Director  
Independent Safety Services Ltd  
01604 644700/07769 253721

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